









## WORKHOLDING & GRIPPINC

ENGINEERS TOOLS

SINES

CUT

ECLIPSE HAND TOOLS



RIVETERS

HIGH SPEED

TING

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## EGLIDSE

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Dedication to quality has earned official accreditation of the BSEN ISO 9001:2008 Quality Assurance Certificate for the general manufacture of all our hand tools. This representation of the data and the matching of the second data and the second dat







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#### **METAL CUTTING**

HAND & POWER HACKSAW BLADES HOLESAWS & ARBORS SAW FRAMES & BLADES CUTTING & GRINDING ABRASIVES BOLT CUTTERS SNIPS

Eclipse saw blade robot



#### **RESEARCH & DEVELOPMENT**

The Eclipse Plus 30 from Neill Tools represents the next generation of hacksaw blades. It is a blade which can cut 30 percent faster than conventional blades because of its revolutionary blade tooth shape. Independent testing by leading UK academic institutions have confirmed the blade's improved cutting ability.

#### A REVOLUTIONARY BLADE DESIGN

Following many years of research into the most effective cutting profile possible, **Eclipse** has developed an entirely new blade tooth shape.

The **Eclipse Plus 30** has been engineered to produce the best cut

possible. That means right from the start you will notice the difference. And you will go on noticing the difference as the **Eclipse Plus 30** delivers extra performance throughout its life.



#### **BETTER TESTING**

Independent testing at the University of Northumbria in Newcastle has verified the claims made about the **Eclipse Plus 30**.

Using both machine and hand-testing, the **Eclipse Plus 30** has been thoroughly tested and the improvement in cutting ability has been confirmed. Machine tests proved the increased cutting efficiency of the blade.

#### THE NUMBER ONE NAME IN CUTTING POWER

**Eclipse** have always been the number one in hacksaw blades. The new **Eclipse Plus 30** is the latest development from a company renowned for engineering excellence. These two inset shots illustrate the difference between a ground and a milled blade under magnification.

Shift his and a shift

MILLED TOOTH SHAPE



NEW GROUND TOOTH SHAPE



CAT. No. AA46

## HAND HACKSAW BLADES

#### **Plus 30 BiMetal HSS**

Part No	Blade Size mm	Blade Size inches	Teeth per 25mm	PIN dia. mm	Pack Size	Pack Weight (kg)
AA3025G	250 x 12.5 x 0.63	10 x ½ x 0.025	18	4	100	1.63
AA3026E	250 x 12.5 x 0.63	10 x ½ x 0.025	24	4	100	1.63
AA3027V	250 x 12.5 x 0.63	10 x ½ x 0.025	32	4	100	1.63
AA3045E	300 x 12.5 x 0.63	12 x ½ x 0.025	18	4	100	1.90
AA3046V	300 x 12.5 x 0.63	12 x ½ x 0.025	24	4	100	1.90
AA3047R	300 x 12.5 x 0.63	12 x ½ x 0.025	32	4	100	1.90

#### Part No Blade Size Blade Siz dia pe AE3025W 250 x 12.5 x 0.63 10 x ½ x 0.025 18 4 100 1.63 AE3026B 250 x 12.5 x 0.63 10 x ½ x 0.025 24 4 100 1.63 300 x 12.5 x 0.63 12 x ½ x 0.025 AE3044W 14 4 100 1.90 300 x 12 5 x 0 63 12 x ½ x 0 025 AE3045B 18 4 100 1 90

300 x 12.5 x 0.63 12 x ½ x 0.025

300 x 12.5 x 0.63 12 x ½ x 0.025

**Plus 30 All Hard HSS** 

AE3046X

AE3047K

BiMe	tal High S	peed St	teel			
Part No	Blade Size mm	Blade Size inches	Teeth per 25mm	PIN dia. mm	Pack Size	Pack Weight (kg)
AA45E	300 x 12.5 x 0.63	12 x ½ x 0.025	18	4	100	1.90
AA46V	300 x 12.5 x 0.63	12 x ½ x 0.025	24	4	100	1.90
AA47R	300 x 12.5 x 0.63	12 x ½ x 0.025	32	4	100	1.90

Cuts through all types of materials including alloys

A virtually unbreakable bimetal blade for superb

The combination of an M2 High Speed cutting edge,

electron-beam welded to a flexible alloy back, gives a

level of cutting power and flexibility that is far superior

Cuts through all types of materials including alloy and

cutting performance, wear resistance and safety.

to edge hardened or conventional flexible blades.

ECLIPSE

and stainless steels.

stainless steels.

## ECLIPSEPING 3

A virtually unbreakable bimetal blade for superb cutting performance, wear resistance and safety.

The combination of an M2 High Speed ground cutting edge, electron-beam welded to a flexible alloy back, gives a level of cutting power and flexibility that is far superior to edge hardened or conventional flexible blades.

The unique ground tooth profile of the Plus 30 blade produces a faster and more aggressive cutting action that requires less effort and is more efficient than a standard blade.

Cuts through all types of materials including alloy and stainless steels.

- 30% MORE CUTTING POWER
- HIGH PERFORMANCE

## ECLIPSE

24 4 100 1.90

32 4 100 1 90

A rigid, All Hard ground blade, for highly accurate cutting and long life.

quality M2 High Speed Steel, each blade is precisely hardened throughout its entire width to give a strong, rigid back, ensuring a perfectly straight cut time after time.

For the best performance from All Hard blades, the workpiece should be securely held in a clamp or vice to prevent shattering of the blade and safety goggles should be worn.

produces a faster and more aggressive cutting action that requires less effort and is more efficient than a standard blade.

#### • 30% MORE CUTTING POWER

- SHARPER FIRST CUT
- LONGER LIFE

#### • HIGH PERFORMANCE

• SHATTERPROOF BLADE

All Ha	rd High	Speed	Steel
Part No	Blade Size	Blade Size	Teeth PIN

, are no	mm	inches	per 25mm		Size	Weight (kg)	
AE44W	300x12.5x0.63	12 x ½ x 0.025	14	4	100	1.90	
AE45B	300x12.5x0.63	12 x ½ x 0.025	18	4	100	1.90	
AE46X	300x12.5x0.63	12 x ½ x 0.025	24	4	100	1.90	
AE47K	300x12.5x0.63	12 x ½ x 0.025	32	4	100	1.90	

Pack Pack

#### CAT. No. AE45E ECLIPSE

A rigid, All Hard blade, for highly accurate cutting and long life.

Manufactured entirely from top quality High Speed Steel, each blade is precisely hardened throughout its entire width to give a strong, rigid back, ensuring a perfectly straight cut time after time.

For the best performance from All Hard blades the workpiece should be securely held in a clamp or vice to prevent shattering of the blade and safety goggles should be worn.

Cuts through all types of materials including alloy and stainless steels.

- ACCURATE CUTTING
- LONG LIFE

0

A virtually unbreakable, edge hardened blade, which offers flexibility and safety but less wear resistance than an All Hard or bimetal blade.

- EDGE HARDENED
- SHATTERPROOF BLADE
- LONGER LIFE

Flexible Silicon Steel									
Part No	Blade Size mm	Blade Size inches	Teeth per 25mm	PIN dia. mm	Pack Size	Pack Weight (kg)			
AM25L	250x12.5x0.63	10 x ½ x 0.025	18	4	100	1.60			
AM26W	250x12.5x0.63	10 x ½ x 0.025	24	4	100	1.60			
AM44L	300x12.5x0.63	12 x ½ x 0.025	14	4	100	1.80			
AM45W	300x12.5x0.63	12 x ½ x 0.025	18	4	100	1.80			
AM46B	300x12.5x0.63	12 x ½ x 0.025	24	4	100	1.80			
AM47X	300x12.5x0.63	12 x ½ x 0.025	32	4	100	1.80			



A virtually unbreakable blade suitable for DIY use. Manufactured from low alloy silicon steel this blade is ideal for general purpose sawing of mild steel, brass, aluminium, copper and other soft metals and plastics.

- GENERAL PURPOSE
- SHATTERPROOF BLADE

STATEMENT OF CONFORMITY

Hacksaw and Power Blades - in general compliance with British Standard BS 1919: Part 1: 1993 - Specification for hand and machine hacksaw blades

# The All Hard blade is manufactured entirely from top

The unique ground tooth profile of the Plus 30 blade

Flexible High Speed Steel

Blade Size

12x ½ x 0.025

12x ½ x 0.025

12x ½ x 0.025

inches

Teeth PIN

25mm mm

18

24

32

per dia. Pack

(ka)

1.80

1.80

Size Weight

4 100 1.80

4 100

4 100

Blade Size

300x12.5x0.63

300x12.5x0.63

300x12.5x0.63

mm

Part No

AS45A

AS46D

AS47P



## HAND HACKSAW BLADES

#### HAND BLADE TOOTH PITCH SELECTION

To select the hacksaw blade with the correct number of teeth for the task, consider the following elements:

- How thick is the material to be cut? For thin sections, the highest number of teeth should be used and vice versa for thicker sections.
- What type of material is to be cut?

The table opposite is a guide to tooth pitch selection for different materials and various thicknesses.



## POWER HACKSAW BLADES

	WORKPIECE THICKNE				
WORKPIECE	mm	3	6	10	13
MATERIAL	inch	1/8	1/4	3/8	1/2
Magnesium		32			
Aluminium		2	4		
Free Machining			18		
Low Carbon Steels					14
Brass, Copper, Carbon Steels,	3	2			
Low and Medium Carbon			24		
Structural Steels				_	18
					14
High Carbon Steels,					
Bronze, Tool Steels, Die Steel,	3	2			
Alloy Steels, Stainless Steels,					24
Copper Alloys				_	
Malleable Cast Iron, Titanium Alloys,					18
High Temperature Alloys					
(Inconel, Nimonic, Hastelloy,					
Incolony), Nickol Alloys					
(Monel, Duranickel)					

The comprehensive range of **ECLIPSE** Power Hacksaw Blades will suit virtually all popular sawing machines including the Kasto range. The continuous development of our range has improved the long-term sharpness of the blades, to reflect this advance the blades are now known as 'Super Hardened'. There is a choice of All Hard HSS or Bimetal HSS blades with a wide range of sizes and tooth pitch to cater for all varieties of materials and thickness'.

#### ALL HARD HSS

Manufactured entirely from top quality M3 High Speed Steel and hardened throughout, these blades are capable of cutting even the most difficult materials with great accuracy and combine consistent high performance with long life. This range also includes light power blades of 16mm (5/8") width.

#### **BI METAL HSS**

Manufactured from M3 High Speed Steel, electron beam welded to a spring steel back, these bimetal blades are able to withstand heavy feed pressures, giving economical, high cutting rates. Because these blades are virtually unbreakable in normal use, they are particularly safe and therefore suitable for use by unskilled operators or on older machines. They will cut through most types of material including alloy and stainless steels.

#### TOOTH FORM

All **Eclipse** power blades feature a regular tooth form with a full, round and smooth gullet which is ideal for use on all ferrous metals and for general purpose cutting.

#### TOOTH SET

All Eclipse power blades are either raker set or wavy set dependent on tooth size and blade thickness. Wavy set helps eliminate tooth stripping when sawing thin sections such as tubing and pipe, whilst raker set is ideal for the majority of other sawing tasks.

#### APPROVALS AND SPECIFICATION

All Eclipse power blades are manufactured to BSEN ISO 9001: 2008 quality assurance standard.

#### POWER BLADE TOOTH PITCH SELECTION

The table on the right is a guide to tooth pitch selection for different materials and various thicknesses. Also included are suggested running speeds and strokes per minute. For thinner workpieces select the faster blade speed and for thicker pieces select the slower speed.

WORKPIECE THICKNE					NES	SS		
WORKPIECE	SPEED	mm	13	25	50	75	100	125
MATERIAL	STROKES/Min	inch	1/2	1	2	3	4	5
Magnesium	140-160	14						
Aluminium	100-160		10					
Free Machining Lo	ow			6				
Carbon Steels	140-160							4
Brass	120-150	14						
Copper	90-120			10				
Mild Steel	110-150				6			
Carbon Steels Lov								4
& Medium Carbor								
Structural Steels	100-125							
High Carbon Stee	ls 50-100		14					
Bronze	100-120			10				
Tool Steels	60-80				6			
Die Steels	50-75							4
Alloy Steels	45-95							
Copper Alloys	70-120							
Malleable Cast Irc								
Titanium Alloys	50-70							
Grey Cast Irons	70-100							
High Temperature	35-75		10					
Alloys								
•	, Hastelloy, Incoloy,			6				
Waspaloy)	00.00							
Nickel Alloys	30-60							4
(Monel, Duranicke	ei)							

## **METAL CUTTING**

## **POWER HACKSAW BLADES**

### NUNBENED NARDENED

#### ALL HARD HSS

Manufactured entirely from top quality M3 High Speed Steel and hardened throughout, these blades are capable of cutting even the most difficult materials with great accuracy and combine consistent high performance with long life. This range also includes light power blades of 16mm (58") width.

BiMetal	High	Speed	Steel
---------	------	-------	-------

Manufactured from High Speed Steel, electron beam welded to a spring steel back, these bimetal blades are able to withstand heavy feed pressures, giving economical, high cutting rates. Because these blades are virtually unbreakable in normal use, they are particularly safe and therefore suitable for use by unskilled operators or on older machines. They will cut through most types of material including alloy and stainless steels.

Part No	Blade Size mm	Blade Size inches	Teeth per 25mm	PIN dia. mm	Pack Size	Pack Weight (kg)
AE144N	300 x 16 x 0.80	12 x %x 0.032	14	5	50	1.60
AE145L	300 x 16 x 0.80	12 x ½x 0.032	18	5	50	1.60
AE146W	300 x 16 x 0.80	12 x %x 0.032	24	5	50	1.60
AE203V AE204R	300 x 25 x 1.25 300 x 25 x 1.25	12 x 1 x 0.050 12 x 1 x 0.050	10 14	8.2 8.2	10 10	0.79 0.79
AE222B	350 x 25 x 1.25	14 x 1 x 0.050	10	8.2	10	0.94
AE223R	350 x 25 x 1.25	14 x 1 x 0.050	10	8.2	10	0.94
AE224H	350 x 25 x 1.25	14 x 1 x 0.050	14	8.2	10	0.94
AE342E	350 x 32 x 1.60	14 x 1¼ x 0.062	6	8.2	10	1.50
AE343V	350 x 32 x 1.60	14 x 1¼ x 0.062	10	8.2	10	1.50
AE344R	350 x 32 x 1.60	14 x 1¼ x 0.062	14	8.2	10	1.50
AE452W	350 x 38 x 2.00	14 x 1½ x 0.075	6	8.2	10	1.06
AE243H AE244M	400 x 25 x 1.25 400 x 25 x 1.25	16 x1 x 0.050 16 x 1 x 0.050	10 14	8.2 8.2	10 10	1.06 1.06
				-	-	
AE352X AE353K	400 x 32 x 1.60	16 x 1¼ x 0.062	6	8.2	10	1.72
AE353K AE354C	400 x 32 x 1.60 400 x 32 x 1.60	16 x 1¼x 0.062 16 x 1¼x 0.062	10 14	8.2 8.2	10 10	1.72 1.72
				-		
AE461T AE462G	400 x 38 x 2.00 400 x 38 x 2.00	16 x 1½ x 0.075 16 x 1½ x 0.075	4 6	8.2 8.2	10 10	2.50 2.50
			-	-	-	
AE263M AE264F	425 x 25 x 1.25 425 x 25 x 1.25	17 x 1 x 0.050 17 x 1 x 0.050	10 14	8.2 8.2	10 10	1.12 1.12
AE362V	425 x 32 x 1.60	17 x 1¼x 0.062	6	8.2	10	1.80
AE363R	425 x 32 x 1.60	17 x 1¼x 0.062	10	8.2	10	1.80
AE372K AE373C	450 x 32 x 1.60 450 x 32 x 1.60	18 x 1¼ x 0.062 18 x 1¼ x 0.062	6 10	10.2 10.2	10 10	1.88 1.88
AE471W AE472B	450 x 38 x 2.00 450 x 38 x 2.00	18 x 1½ x 0.075 18 x 1½ x 0.075	4 6	10.2 10.2	10 10	2.68 2.68
AE512M	450 x 45 x 2.25	18 x 1¾ x 0.088	6	10.2	10	3.90
AE522A	475 x 45 x 2.25	19 x 1¾ x 0.088	6	10.2	10	3.95
AE482E	500 x 38 x 2.00	20 x 1½x 0.075	6	10.2	10	3.00
AE492X	525 x 38 x 2.00	21 x 1½x 0.075	6	10.2	10	3.30
AE493K	525 x 38 x 2.00	21 x 1½x 0.075	10	10.2	10	3.30
AE541A	525 x 45 x 2.25	21 x 1¾ x 0.088	4	10.2	10	4.30
AE542D	525 x 45 x 2.25	21 x 1¾ x 0.088	6	10.2	10	4.30
AE622C	550 x 50 x 2.50	22 x 2 x 0.100	6	12.5	10	5.60
AE631R	575 x 50 x 2.50	23 x 2 x 0.100	4	12.5	10	5.93
AE632H	575 x 50 x 2.50	23 x 2 x 0.100	6	12.5	10	5.93
AE561D	600 x 45 x 2.25	24 x 1¾ x 0.088	4	12.5	10	4.90
AE562P	600 x 45 x 2.25	24 x 1¾ x 0.088	6	12.5	10	4.90
AE641C	600 x 50 x2.50	24 x 2 x 0.100	4	12.5	10	6.40
AE642J	600 x 50 x2.50	24 x 2 x 0.100	6	12.5	10	6.40
AE651H	650 x 50 x 2.50	26 x 2 x 0.100	4	12.5	10	6.96
AE652M	650 x 50 x 2.50	26 x 2 x 0.100	6	12.5	10	6.96
AE662A	700 x 50 x 2.50	28 x 2 x 0.100	6	12.5	10	7.35
AE691F	750 x 63 x 2.50	30 x 2½ x 0.100	4	12.5	10	10.08



Blade Size mm	Blade Size inches	Teeth per 25mm	PIN dia. mm	Pack Size	Pack Weight (kg)
300 x 25 x 1.25	12 x 1 x 0.050	10	8.2	10	1.03
300 x 25 x 1.25	12 x 1 x 0.050	14	8.2	10	1.03
350 x 25 x 1.25	14 x 1 x 0.050	10	8.2	10	1.16
350 x 25 x 1.25	14 x 1 x 0.050	14	8.2	10	1.16
350 x 32 x 1.60	14 x 1¼ x 0.062	6	8.2	10	1.56
350 x 32 x 1.60	14 x 1¼x 0.062	10	8.2	10	1.56
400 x 32 x 1.60	16 x 1¼x 0.062	6	8.2	10	1.78
400 x 32 x 1.60	16 x 1¼ x 0.062	10	8.2	10	1.78
400 x 38 x 2.00	16 x 1½x 0.075	6	8.2	10	2.68
400 x 38 x 2.00	16 x 1½x 0.075	10	8.2	10	2.68
450 x 32 x 1.60	18 x 1¼ x 0.062	6	10.2	10	1.96
450 x 32 x 1.60	18 x 1¼ x 0.062	10	10.2	10	1.96
450 x 38 x 2.00	18 x 1½ x 0.075	6	10.2	10	3.02
450 x 38 x 2.00	18 x 1½ x 0.075	10	10.2	10	3.02
500 x 38 x 2.00	20 x 1½x 0.075	6	10.2	10	3.35
525 x 38 x 2.00	21 x 1½x 0.075	6	10.2	10	3.52
	300 x 25 x 1.25           300 x 25 x 1.25           350 x 32 x 1.60           400 x 38 x 2.00           450 x 32 x 1.60           450 x 38 x 2.00           450 x 38 x 2.00           450 x 38 x 2.00           500 x 38 x 2.00	mm         inches           300 x 25 x 1.25         12 x 1 x 0.050           300 x 25 x 1.25         12 x 1 x 0.050           350 x 25 x 1.25         14 x 1 x 0.050           350 x 25 x 1.25         14 x 1 x 0.050           350 x 25 x 1.25         14 x 1 x 0.050           350 x 32 x 1.60         14 x 1/x 0.062           350 x 32 x 1.60         14 x 1/x 0.062           400 x 32 x 1.60         16 x 1/x 0.062           400 x 32 x 1.60         16 x 1/x 0.062           400 x 38 x 2.00         16 x 1/x 0.075           400 x 38 x 2.00         16 x 1/x 0.075           450 x 32 x 1.60         18 x 1/x 0.062           450 x 32 x 1.60         18 x 1/x 0.062           450 x 32 x 1.60         18 x 1/x 0.075           450 x 38 x 2.00         18 x 1/x 0.075           450 x 38 x 2.00         18 x 1/x 0.075           450 x 38 x 2.00         18 x 1/x 0.075           500 x 38 x 2.00         18 x 1/x 0.075	nm         inches         per 25mm $300 \times 25 \times 1.25$ $12 \times 1 \times 0.050$ 10 $300 \times 25 \times 1.25$ $12 \times 1 \times 0.050$ 14 $350 \times 25 \times 1.25$ $12 \times 1 \times 0.050$ 14 $350 \times 25 \times 1.25$ $14 \times 1 \times 0.050$ 10 $350 \times 25 \times 1.25$ $14 \times 1 \times 0.050$ 14 $350 \times 25 \times 1.25$ $14 \times 1 \times 0.050$ 14 $350 \times 32 \times 1.60$ $14 \times 1 / \times 0.062$ 6 $350 \times 32 \times 1.60$ $14 \times 1 / \times 0.062$ 10 $400 \times 32 \times 1.60$ $16 \times 1 / \times 0.062$ 10 $400 \times 32 \times 1.60$ $16 \times 1 / \times 0.075$ 6 $400 \times 38 \times 2.00$ $16 \times 1 / \times 0.075$ 10 $450 \times 32 \times 1.60$ $18 \times 1 / \times 0.062$ 10 $450 \times 32 \times 1.60$ $18 \times 1 / \times 0.075$ 10 $450 \times 32 \times 1.60$ $18 \times 1 / \times 0.075$ 10 $450 \times 38 \times 2.00$ $18 \times 1 / \times 0.075$ 10 $450 \times 38 \times 2.00$ $18 \times 1 / \times 0.075$ 10 $450 \times 38 \times 2.00$ $18 \times 1 / \times 0.075$ 10 $500 \times 38 \times 2.00$ $20 \times 1 / \times 0.075$ 6	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	mm         inches         per 25mm         dia. mm         Size           300 x 25 x 1.25         12 x 1 x 0.050         10         8.2         10           300 x 25 x 1.25         12 x 1 x 0.050         14         8.2         10           350 x 25 x 1.25         14 x 1 x 0.050         10         8.2         10           350 x 25 x 1.25         14 x 1 x 0.050         14         8.2         10           350 x 25 x 1.25         14 x 1 x 0.060         14         8.2         10           350 x 32 x 1.60         14 x 1 x 0.062         6         8.2         10           350 x 32 x 1.60         14 x 1 x 0.062         10         8.2         10           400 x 32 x 1.60         16 x 1 x 0.062         6         8.2         10           400 x 32 x 1.60         16 x 1 x 0.075         6         8.2         10           400 x 38 x 2.00         16 x 1 x 0.075         10         8.2         10           400 x 38 x 2.00         16 x 1 x 0.075         10         8.2         10           400 x 38 x 2.00         18 x 1 x 0.075         10         8.2         10           400 x 38 x 2.00         18 x 1 x 0.075         10         10.2         10           450



#### STATEMENT OF CONFORMITY

Hacksaw and Power Blades - in general compliance with British Standard BS 1919 : Part 1: 1993 - Specification for hand and machine hacksaw blades.

### **METAL CUTTING**

## HOLESAWS & KITS

ECLIPSE bi-metal holesaws are constructed of hardened, heat and abrasive resisting M3 high speed steel teeth electron-beam welded to a tough alloy body and cap. This gives them exceptional strength, durability, shatter resistance and safety. Due to the superior and robust construction, the Eclipse holesaws have the capability of cutting through virtually any machineable material, including cast iron, stainless steel, brass, bronze, aluminium, plastics and wood. Available in variable 4/6 pitch teeth for all purpose



application or constant 6 pitch teeth ideal for thin sheet metal application. Full range of sizes from 14mm - 152mm in vari pitch and upto 76mm in constant pitch.

#### VARI-PITCH - All purpose Holesaws 4/6 pitch teeth

•/ • • • • • • •		pooo noicean		oui	
Part No	Diameter	Part No	Diameter	Part No	Diameter
EBV30-14	14mm (%")	EBV30-16	16mm (%")	EBV30-17	17mm (11/16")
EBV30-19	19mm (¾'')	EBV30-20	20mm ( <sup>25</sup> / <sub>32</sub> ")	EBV30-21	21mm (13/16")
EBV30-22	22mm (%")	EBV30-24	24mm (15/16")	EBV30-25	25mm (1")
EBV30-27	27mm (1½ ")	EBV30-29	29mm (1½")	EBV30-30	30mm (1¾")
EBV30-32	32mm (1¼")	EBV30-33	33mm (1‰")	EBV30-35	35mm (1¾'')
EBV30-37	37mm (1⅔")	EBV30-38	38mm (1½")	EBV30-40	40mm (1 <sup>%</sup> 1")
EBV30-41	41mm (1%")	EBV30-43	43mm (111/16")	EBV30-44	44mm (1¾'')
EBV30-46	46mm (111/16")	EBV30-48	48mm (1%")	EBV30-51	51mm (2")
EBV30-52	52mm (21/16")	EBV30-54	54mm (2½")	EBV30-55	55mm (2¾")
EBV30-57	57mm (2¼'')	EBV30-59	59mm (25⁄16'')	EBV30-60	60mm (2¾")
EBV30-64	64mm (2½''')	EBV30-65	65mm (2‰")	EBV30-67	67mm (2%")
EBV30-68	68mm (211/16")	EBV30-70	70mm (2¾")	EBV30-73	73mm (2½")
EBV30-76	76mm (3")	EBV30-79	79mm (3¼")	EBV30-83	83mm (3¼")
EBV30-86	86mm (3%'')	EBV30-89	89mm (3½")	EBV30-92	92mm (3%")
EBV30-95	95mm (3¾")	EBV30-98	98mm (3%'')	EBV30-102	102mm (4")
EBV30-105	105mm (4½")	EBV30-108	108mm (4¼")	EBV30-111	111mm (4¾'')
EBV30-114	114mm (4½")	EBV30-121	121mm (4¾'')	EBV30-127	127mm (5")
EBV30-140	140mm (5½")	EBV30-152	152mm (6")		

#### **CONSTANT PITCH** - Thin sheet metal Holesaws constant pitch teeth

Part No	Diameter	Part No	Diameter	Part No	Diameter	
EBC-16	16mm (%")	EBC-27	27mm (1½ ")	EBC-60	60mm (2¾''')	
EBC-19	19mm (¾'')	EBC-32	32mm (1¼")	EBC-64	64mm (2½")	
EBC-20	20mm (25/32'')	EBC-35	35mm (1%'')	EBC-76	76mm (3")	
EBC-22	22mm (%")	EBC-38	38mm (1½'')			
EBC-25	25mm (1")	EBC-51	51mm (2")			

All packed in single units.

## **BOXED HOLESAW KITS**

Part No	Diameter	ELECTRICIANS KIT EE30-K	GENERAL PURPOSE KIT EGP30-K	ELECTRICIANS & PLUMBERS KIT EEP30-K
EBV30-16	16mm (%")	*	-	-
EBV30-20	20mm ( <sup>25/</sup> 32")	*	-	*
EBV30-22	22mm (%")	-	*	*
EBV30-25	25mm (1")	*	-	-
EBV30-29	29mm (1½")	-	*	*
EBV30-32	32mm (1¼")	*	-	-
EBV30-35	35mm (1¾")	-	*	*
EBV30-38	38mm (1½")	*	-	*
EBV30-44	44mm (1¾")	-	*	*
EBV30-51	51mm (2")	*	*	*
EBV30-57	57mm (2¼")	-	-	*
EBV30-64	64mm (2½")	-	*	*

Kits packed in single units

- A SHARPER, MORE **ACCURATE CUT**
- CUTS FASTER
- STAYS SHARPER FOR LONGER

Available in boxed singles or 16mm - 105mm on Retail Hanging Tab.



Product Code	Product Code	Diameter	Mild Steel	Tool & Stainless	Cast Iron	Brass	Aluminium	Wood
BOXED	RETAIL	$\alpha$		Steel	식			>
		$\mathcal{D}$	Ø		F	e.		Hanna
EBV30-14		14mm (%₅")	550	330	400	790	900	3000
EBV30-16	EBV30-16-RET	16mm (%")	530	275	365	730	825	3000
EBV30-17	EBV30-17-RET	17mm (11/16")	500	250	330	665	750	3000
EBV30-19	EBV30-19-RET	19mm (¾")	460	230	300	600	690	3000
EBV30-20	EBV30-20-RET	20mm ( <sup>2</sup> 5⁄2")	460	230	300	600	690	3000
EBV30-21	EBV30-21-RET	21mm (13/16")	425	210	280	560	630	3000
EBV30-22	EBV30-22-RET	22mm (%")	390	195	260	520	585	3000
EBV30-24	EBV30-24-RET	24mm (15/16")	370	185	245	495	555	3000
EBV30-25	EBV30-25-RET	25mm (1")	350	175	235	470	525	2700
EBV30-27	EBV30-27-RET	27mm (11/16")	325	160	215	435	480	2700
EBV30-29	EBV30-29-RET	29mm (1½")	300	150	200	400	450	2700
EBV30-30	EBV30-30-RET	30mm (1 <sup>3</sup> / <sub>6</sub> ")	285	145	190	380	425	2400
EBV30-32	EBV30-32-RET	32mm (1¼")	275	140	180	360	410	2400
EBV30-33	EBV30-33-RET	33mm (1%")	260	135	175	345	390	2400
EBV30-35	EBV30-35-RET	35mm (1%")	250	125	165	330	375	2400
EBV30-37	EBV30-37-RET	37mm (1 <sup>7</sup> / <sub>6</sub> ")	240	120	160	315	360	2400
EBV30-38	EBV30-38-RET	38mm (1½")	230	115	150	300	345	2400
EBV30-40	EBV30-40-RET	40mm (1%")	220	110	145	290	330	2100
EBV30-41	EBV30-41-RET	41mm (1%")	210	105	140	280	315	2100
EBV30-43	EBV30-43-RET	43mm (111/16")	205	100	135	270	305	2100
EBV30-44	EBV30-44-RET	44mm (1¾")	195	95	130	260	295	2100
EBV30-46	EBV30-46-RET	46mm (1 <sup>1</sup> %")	190	95	125	250	285	2100
EBV30-48	EBV30-48-RET	48mm (1%")	180	90	120	240	270	2100
EBV30-51	EBV30-51-RET	51mm (2")	170	85	115	230	255	2000
EBV30-52	EBV30-52-RET	52mm (21/16")	165	80	110	220	245	2000
EBV30-54	EBV30-54-RET	54mm (2½")	160	80	105	210	240	2000
EBV30-55	EBV30-55-RET	55mm (2 <sup>3</sup> / <sub>6</sub> ")	150	75	100	200	230	2000
EBV30-57	EBV30-57-RET	57mm (2¼")	150	75	100	200	230	2000
EBV30-59	EBV30-59-RET	59mm (25%")	145	75	100	195	225	2000
EBV30-60	EBV30-60-RET	60mm (2%")	140	70	95	190	220	2000
EBV30-64	EBV30-64-RET	64mm (2½")	135	70 CE	90 05	180	205	1800
EBV30-65 EBV30-67	EBV30-65-RET EBV30-67-RET	65mm (2%")	130 130	65 65	85 85	175 170	200 195	1800 1800
EBV30-68	EBV30-68-RET	67mm (2%") 68mm (2 <sup>1</sup> /‰")	130	65	85	165	195	1800
EBV30-00 EBV30-70	EBV30-00-RET	70mm (2 <sup>3/</sup> ")	125	60	80	160	190	1800
EBV30-70	EBV30-73-RET	73mm (2½")	120	60	80	160	180	1800
EBV30-75	EBV30-76-RET	76mm (2%)	115	55	75	150	170	1500
EBV30-70	EBV30-70-RET	79mm (3½")	110	55	70	145	165	1500
EBV30-83	EBV30-83-RET	83mm (3¼")	105	50	70	140	155	1500
EBV30-86	EBV30-86-RET	86mm (3%")	100	50	65	130	150	1200
EBV30-89	EBV30-89-RET	89mm (3½")	95	45	65	125	145	1200
EBV30-92	EBV30-92-RET	92mm (3%")	95	45	60	120	140	1200
EBV30-95	EBV30-95-RET	95mm (3¾")	90	45	60	120	135	1200
EBV30-98	EBV30-98-RET	98mm (3%")	90	45	60	115	130	1200
EBV30-102	EBV30-102-RE	102mm (4")	85	40	55	115	125	1000
EBV30-105	EBV30-105-RE	105mm (4½")	85	40	55	110	120	1000
EBV30-108		108mm (4¼")	80	40	55	110	115	900
EBV30-111		111mm (4%")	80	40	50	100	110	900
EBV30-114		114mm (4½")	75	35	50	100	105	900
EBV30-121		121mm (4¾")	70	35	45	90	95	900
EBV30-127		127mm (5")	65	30	40	85	90	900
EBV30-140		140mm (5½")	60	30	35	80	85	800
EBV30-152		152mm (6")	55	25	35	75	80	800





## **ARBORS & KITS**

The range of Eclipse Holesaw Arbors now includes:

- Standard arbors suitable for all applicable sizes:
- New quick release (QR) variants, which simply click the pins into place.
- New SDS plus arbors suitable for Electric Hammer drills.
- A general purpose set (E-GP) which includes a variety of adaptors to fit all sizes.



Part No	Diameter	ELECTRICIANS KIT EE30-K	GENERAL PURPOSE KIT EGP30-K	ELECTRICIANS & PLUMBERS KIT EEP30-K
ARBOR	S			
E4		*	*	*
E2		*	*	*
E11		-	-	

#### EXTENSION EE-12

\* Kits packed in single units

#### ACCESSORIES

Part No	Description	Size	Pack Size
1 EE-12	Arbor Extension	300mm (12")	1
2 EN1	Arbor Adaptor	-	10
3 ED1	Pilot Drill	70mm (2¾")	10
4 ED2	Pilot Drill	114mm (4½")	10

Drive plates are available for use with other holesaws which may not feature 'solid cap' construction, to improve stability in use.

Also available: Arbor extension rod and adaptor to reduce screw thread size and spare pilot drills.



#### Arbor Selection Guide

	Arbor	Holesaw Diameter	Screw Thread	Shank
5	E4	14mm-30mm (%³°-1⅔³")	1⁄2"-20	6mm
6	E4SDS	14mm-30mm (%₅"-1⅔₅")	1⁄2"-20	SDS p
<u>´</u>	E1	14mm-30mm (%18"-1¾18")	1/2"- 20	10mm
8	E11	14mm-30mm (%6"-1¾6")	1⁄2"- 20	11mm
9	E6	32mm-152mm (1¼"- 6")	<sup>5</sup> ⁄ <sub>8</sub> "- 18	11mm
10	E2	32mm-152mm (1¼"- 6")	<sup>5</sup> ∕8"- 18	11mm
11	E2QR	32mm-152mm (1¼"- 6")	5∕8"- 18	11mm
12	E2SDSQR	32mm-152mm (1¼"- 6")	%"- 18	SDS p
13	E3	32mm-152mm (1¼"- 6")	%"- 18	16mm
14	E-GP	14mm-152mm (%6"- 6")	1⁄2"- 20	11mm



Shank Type	<b>Drill Chuck</b>
6mm (¼") Round	6mm (¼")
SDS plus	6mm (¼")
10mm (%") HEX	10mm (¾")
11mm (‰") HEX	13mm (½")
11mm (16") HEX	13mm (½")
11mm (7/16") HEX	13mm (½")
11mm (1/16) HEX	13mm (½")
SDS plus	6mm (¼")
16mm (%") HEX	19mm (¾")
11mm (1/16") HEX	13mm (½")

# High Quality, Hard Wearing, Versatile...

# **ECLIPSE** Mechanics Vices

- Available in 3", 4", 5", 6" and 8"
- Hardened steel replaceable jaws
- For added safety, the tommy bar will bend before the vice becomes over-stressed



See page 17 for full details

## **SAW FRAMES & SMALL SAW BLADES**

#### 70-22TR



Replacement tubes listing										
Part No	Blade Size mm	Blade Size inches	Teeth per 25mm	PIN dia. mm	Pack Size	Pack Weight (kg)				
+30BM18TUBE	250 x 12.5 x 0.63	10 x ½ x 0.025	18	4	100	1.63				
+30BM24TUBE	250 x 12.5 x 0.63	10 x ½ x 0.025	24	4	100	1.63				
+30BM32TUBE	250 x 12.5 x 0.63	10 x ½ x 0.025	32	4	100	1.63				
+30AH18TUBE	300 x 12.5 x 0.63	12 x ½ x 0.025	18	4	100	1.90				
+30AH24TUBE	300 x 12.5 x 0.63	12 x ½ x 0.025	24	4	100	1.90				
+30AH32TUBE	300 x 12.5 x 0.63	12 x ½ x 0.025	32	4	100	1.90				

## SOFT FEEL HANDLE SAW FRAMES

70-22	2TR					70-20	DTSF					70-2	0TR/201	IND
Code	Description	Length	Height	Packs per outer	Box Weight (Kg)	Code	Description	Length	Height	Packs per outer	Box Weight (Kg)	Code	Description	Length
70-22TR	Hacksaw SF	400mm(16")	132mm(§	5.1") 5	3.6	70-20TSF	Professional SF	460mm(18 <sup>3</sup>	//") 127mm(	5") 5	2.5	70-20TR	Prof. Hacksaw	465mn

**18TND** Code

Description





The new 22T has soft-feel handle, Epoxy coated moulded section steel frame and comes complete with an **ECLIPSE** +30 bimetal blade.



The world famous, best selling hacksaw featuring a die cast handle, tubular frame complete with an **ECLIPSE** +30 bimetal blade, but with the added comfort of a soft-feel handle.



The world famous, best selling hacksaw featuring a die cast handle, tubular frame complete with an **ECLIPSE** bimetal blade. The 20T has set the standard for all other makes - but the best is still the original 20T from ECLIPSE.

## SAW FRAMES

<b>19TNI</b>	D				
Code	Description	Length	Height P	Packs er outer	Box Weight (Kg)
19TND	Hacksaw	420mm(16½**)	130mm(5")	10	4.9
	-		-		

As the latest addition to our world famous hacksaw range, the 19TND still offers a die cast handle and lightweight steel frame for durability, strength and control. It also includes an ergonomic frame and easyturn moulded tension nut and comes complete with an ECLIPSE bimetal blade.



Longth

Packs

Box !



Another new addition to our world famous range of hacksaws, the 18TND offers tremendous value for money without compromising on the strength and lightness synonymous with the **ECLIPSE** brand. Comes complete with an **ECLIPSE** bimetal blade.

40PG30/40PG										
Code	Description	Length	Height	Packs per outer	Box Weight (Kg)					
40PG30	Pistol Grip	485mm(19")	120mm(4%")	5	3.50					
40PG	Pistol Grip	485mm(19")	120mm(4¾")	5	3.50					



A traditional pistol grip hacksaw with diecast handle, solid frame and an **ECLIPSE** bimetal blade.

(Kg)

3.85

## METAL CUTTING

## SAW FRAMES



A budget hacksaw with tubular steel frame and plastic handle supplied with an ECLIPSE blade.



Length

250mm(10")

100mm(4")

Description

Mini Sav

Description

General Purpose

cutting in difficult positions.

Packs

Packs

5

Height

SPEAR 6

Box Weight

(Kg)

2.70

Box

1.00

A more substantial version of the Junior hacksaw with plastic moulded pistol grip handle, steel frame and **ECLIPSE** blade. Blade tensioning device incorporated in the handle.

Lenath

465mm(18<sup>1</sup>/")

General purpose saw for cutting through wood,

plastics and soft metals (such as nails). Polyester

coated blade and diecast 9 position handle to enable



Padsaw for sawing in confined places, e.g. when cutting out keyholes or letter boxes. Diecast handle supplied with 2 blades, one for wood cutting and one for metal. The handle can hold the blade in one of two positions for maximum flexibility in use.



Piercing saw for use in fine metal work such as jewellery and dentistry, with a soft-feel handle for extra comfort and steel frame.



Fretsaw for fine cutting work in thin materials such as wood, bone, plastics, etc - ideal for model makers, with a soft-feel handle for extra comfort and steel frame.

Coping saw for cutting and shaping in wood, with a soft-feel handle for extra comfort and steel frame. Blades can be positioned at any angle to the frame.

Length

Packs Box

5

(Kg)

1 50

per outer

70-CP1R

Coping

70-CP1R

					70-F	S1R
Description	Length	Height	Packs per outer	Box Weight (Kg)	Code	Desci
Piercing Saw	292mm(111½")	95mm(3¾	í") 5	0.90	70-FS1R	Fret



Piercing saw for use in fine metal work such as jewellery and dentistry. Comfortable wooden handle and steel frame.



Fretsaw for fine cutting work in thin materials such as wood, bone, plastics, etc - ideal for model makers. Comfortable wooden handle and steel frame.



315mm(12<sup>3</sup>/<sub>"</sub>) 130mm(5<sup>1</sup>/<sub>"</sub>)

Coping saw for cutting and shaping in wood. Comfortable wooden handle and steel frame. Blades can be positioned at any angle to the frame.

#### 70-14.JR Packs D. Length Height **Box Weight** (Kg) 70-14JR 0.70 Junio 260mm(10<sup>1</sup>/<sub>2</sub>") 67mm(2<sup>1</sup>/<sub>1</sub>")

The best selling Junior Hacksaw with an epoxy coated steel frame and ECLIPSE metal cutting blade.

#### ECL98X - 22"



A general purpose hardpoint wood saw with fleam teeth for a fast cut along and across the grain. Provides a medium finish on timber, hardboard, chipboard and MDF. Duralife technology - lasts at least 20% longer than the best of the rest. Rigid back minimise 'whip' and vibration, whilst the Suregrip® soft feel handle provides a comfortable grip.

70-CP1RSF							
Code	Description	Length	Height F	Packs er outer	Box Weight (Kg)		
70-CP1RSF	Coping Saw SF	317mm(12 <sup>3</sup> //")	130mm(5 <sup>1</sup> /2	") 5	1.50		





STATEMENT OF CONFORMITY

Hacksaw Frames - in general compliance with British Standard BS 7398 : 1991 - Specification for hand hacksaw frames.

**PS51** 

PS51

## **SMALL SAW BLADES**

Part No	Description	Length	Teeth per 25mm	No. of blades in pack	Pack Size	Box Weight (kg)
<b>71-418</b>	Bimetal blades	300mm (12")	18	2	10	-
<b>71-424</b> R	Bimetal blades	300mm (12")	24	2	10	-
<b>71-432</b> R	Bimetal blades	300mm (12")	32	2	10	-
<b>71-224</b> R	Silicon blades	300mm (12")	24	5	10	-
<b>71-132</b> R	Junior blades	150mm (6")	32	10	10	-
<b>1</b> 71-114R	Junior-wood	150mm (6")	14	10	10	-
<b>71-230</b> R	Padsaw blades					
	- wood	254mm (10")	10	1	10	-
	- metal	203mm (8")	24	1	10	-
<b>71-CP7</b> R	Coping Saw blades	165mm (6½")	14	10	10	-
<b>71-FS5</b> R	Fretsaw blades	125mm (5")	18	10	10	-
73-66SR	GP saw spare blade	375mm (15¾")	10	1	10	-
<b>73-77SR</b>	GP saw wood blade	405mm (16")	7	1	10	-
FS32	Fretsaw Blades	125mm (5")	32	100	1	0.30
<b>FS22</b>	Fretsaw Blades	125mm (5")	22	100	1	0.30
<b>FS18</b>	Fretsaw Blades	125mm (5")	18	100	1	0.30
FS16	Fretsaw Blades	125mm (5")	16	100	1	0.30
<b>PS80</b>	Piercing Saw Blades	125mm (5")	80	100	1	0.20
<b>PS60</b>	Piercing Saw Blades	125mm (5")	60	100	1	0.20
<b>PS52</b>	Piercing Saw Blades	125mm (5")	52	100	1	0.20
<b>PS44</b>	Piercing Saw Blades	125mm (5")	44	100	1	0.20
<b>PS32</b>	Piercing Saw Blades	125mm (5")	32	100	1	0.20















2

ECLIPS







# The most versatile hacksaw blade around - the 3-in-1 solution!

Part No	Description	Length	Teeth per 25mm	No. of blades in pack	Pack Size	Box Weight (kg)
2 71-624R	Triple pack of Hacksaw Blades		-	-	10	0.9
	- Bimetal blades	300mm (12")	18	1	-	-
	- Bimetal blades	300mm (12")	24	1	-	-
	- Bimetal blades	300mm (12")	32	1	-	-

STATEMENT OF CONFORMITY

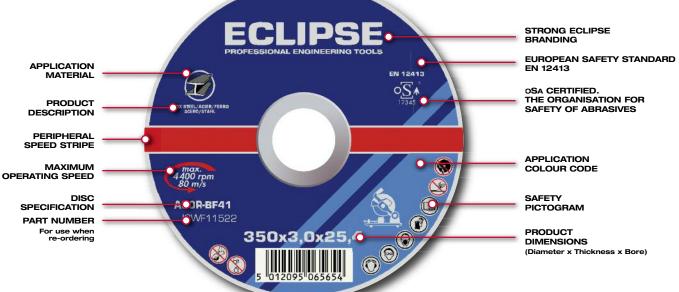
Junior Hacksaw Blades - in general compliance with British Standard BS 6271 : 1982 - Specification for miniature hacksaw blades.



## **CUTTING & GRINDING ABRASIVES**

The **ECLIPSE** range of cutting and grinding wheels for portable and fixed machines provide superior performance in the most strict working environment. The product range includes solutions for cutting-off, grinding, and surface finishing operations on materials related to all industrial markets.

## UNDERSTANDING THE PRODUCT



CLIPS

## SAFETY PICTOGRAM





WEAR GLOVES

WEAR EAR PROTECTION



WEAR EYE W PROTECTION DUS





NOT PERMITTED

FOR FACE

CUTTING ONLY



DO NOT USE A DAMAGED WHEEL

## **USER SAFETY**

Diamond tools and bonded abrasives must rotate at high speeds for efficient operation. The risk of product failure is increased with low quality products not designed and manufactured to conform to the respective standards and regulations in place. Such non conforming products may not withstand mechanical loads and heat generated during use.

#### Standards for diamond tools

#### EN13236:-

In January 2001 the European standard EN13236 was introduced to govern the safety requirements for super abrasive (diamond) products. Eclipse diamond discs conform to EN13236.

Standards for thin wheel bonded abrasives (cutting & grinding discs)

#### EN12413:-

This standard highlights that these types of cutting and grinding discs have a use by date. This "use by" date is permanently marked into the central rim of every Eclipse disc.

#### oSa:-

In the year 2000 the oSa (Organisation for Safety of Abrasives) was founded to raise standards to a higher level. All members of the oSa have to adhere to strict manufacturing, safety and quality standards that comply with the requirements of EN13236 and EN12413 and are regularly audited to ensure conformity. The oSa symbol on an abrasive or diamond disc product is a further guarantee to the user of product safety and quality.

All Eclipse discs carry the oSa symbol.

## **CUTTING & GRINDING ABRASIVES**

#### **ABRASIVE DISCS FOR STEEL**

High performance range of cutting and grinding discs for steel and ferrous metals

	tting							
Description	-	Application	Part Ref	Dia. Inch	Dia. Metric	Thick-	Bore	Box Quantity
Flat		STEEL CUTTING	MCWF1152.522	4.5	115	2.5	22.2	25
Flat		STEEL CUTTING	MCWF12522	5	125	2.5	22.2	25
Flat		STEEL CUTTING	MCWF18022	7	180	2.5	22.2	25
Flat		STEEL CUTTING	MCWF23022	9	230	2.5	22.2	25
Flat		STEEL CUTTING	CSMP30020	12	300	3.5	20	25
Depres	sed C	entre - Cu	itting					
Description		Application	Part Ref	Dia. Inch	Dia. Metric	Thick- ness	Bore	Box Quantity
Depressed C	entre	STEEL CUTTING	MCWD11522	4.5		3.2	22.2	25
Depressed C	entre	STEEL CUTTING	MCWD12522	5	125	3.2	22.2	25
Depressed C	entre	STEEL CUTTING	MCWD18022	7	180	3.2	22.2	25
Depressed C	entre	STEEL CUTTING	MCWD23022	9	230	3.2	22.2	25
Depressed Centre - Grinding								
Description		Application	Part Ref	Dia. Inch	Dia. Metric	Thick- ness	Bore	Box Quantity
Depressed Ce	entre	STEEL GRINDING	MGWD11522	4.5	115	6	22.2	10
Depressed Ce	entre	STEEL GRINDING	MGWD12522	5	125	6	22.2	10
Depressed Ce	entre	STEEL GRINDING	MGWD18022	7	180	6	22.2	10
Depressed Ce	entre	STEEL GRINDING	MGWD23022	9	230	6	22.2	10
Super 7	Thin W	/heels - Fla	at Cutting					
Description	Application		Part Ref	Dia. Inch	Dia. Metric	Thick- ness	Bore	Box Quantity
Flat	STEEL CL	ITTING	MCWF115122	4.5	115	1	22.2	25
Flat	STEEL CU	TTING	MCWF2301.922	9	230	1.9	22.2	25
Cutting	- Cho	psaws						
Description	Application		Part Ref	Dia. Inch	Dia. Metric	Thick- ness	Bore	Box Quantity
Chopsaw	STEEL C	UTTING	CSMC30025	12	300	2.6	25.4	25
		JTTING	CSMC35025	14	350	3	25.4	25

#### ABRASIVE DISCS FOR STAINLESS STEEL

Abrasive discs for cutting and grinding stainless steel High performance range of cutting and grinding discs suitable for contamination free cutting and grinding of stainless steels

Flat C	uttin	g							
Description	Applica	tion	Р	art Ref	Dia. Inch	Dia. Metric	Thick- ness	Bore	Box Quantity
Flat	STAI	NLESS STEEL CUTTING	I	CWF11522	4.5	115	2.5	22.2	25
Flat	STAI	NLESS STEEL CUTTING	I	CWF12522	5	125	2.5	22.2	25
Flat	STAI	NLESS STEEL CUTTING	I	CWF18022	7	180	2.5	22.2	25
Flat	STAI	NLESS STEEL CUTTING	I	CWF23022	9	230	2.5	22.2	25
Flat	STAI	NLESS STEEL CUTTING	C	SIC35025	14	350	3	25.4	25
Super Thin Wheels - Flat Cutting									
Description	Applicatio	n	Pa	rt Ref	Dia. Inch	Dia. Metric	Thick- ness	Bore	Box Quantity
Flat	STAIN	ESS STEEL CUTTING	10	WF115122	4.5	115	1	22.2	25
Flat	STAIN	ESS STEEL CUTTING	10	WF2301.922	9	230	1.9	22.2	25
Depre	esse	d Centre - Grir	ndi	ng					
Description		Application		Part Ref	Dia. Inch	Dia. Metric	Thick- ness	Bore	Box Quantity
Depressed	Centre	STAINLESS STEEL GRINDI	NG	IGWD11522	4.5	115	6	22.2	10
Depressed	Centre	STAINLESS STEEL GRINDI	NG	IGWD12522	5	125	6	22.2	10
Depressed	Centre	STAINLESS STEEL GRINDI	NG	IGWD18022	7	180	6	22.2	10
Depressed	Centre	STAINLESS STEEL GRINDI	NG	IGWD23022	9	230	6	22.2	10

#### FLAP DISCS

Conical fibreglass backed flap discs suitable for surface grinding, cleaning and de-burring of cast iron, steel and stainless steel

#### Aluminium Oxide - Steel Grinding

Description Flap Flap Flap Flap	Application STEEL GRINDING STEEL GRINDING STEEL GRINDING STEFL GRINDING	Part Ref SGFC1152240 SGFC1152260 SGFC1152280 SGFC11522100	Dia. Inch 4.5 4.5 4.5 4.5	Dia. Metric 115 115 115 115	Grit 40 60 80 100	Bore 22.2 22.2 22.2 22.2 22.2	Box Quantity 10 10 10 10
Flap	STEEL GRINDING	SGFC11522120	4.5	115	120	22.2	10

Description	Application	Part Ref	Dia. Inch	Dia. Metric	Grit	Bore	Box Quantity
Flap	STAINLESS STEEL GRINDING	IGFC1152240	4.5	115	40	22.2	10
Flap	STAINLESS STEEL GRINDING	IGFC1152260	4.5	115	60	22.2	10
Flap	STAINLESS STEEL GRINDING	IGFC1152280	4.5	115	80	22.2	10
Flap	STAINLESS STEEL GRINDING	IGFC11522100	4.5	115	100	22.2	10
Flap	STAINLESS STEEL GRINDING	IGFC11522120	4.5	115	120	22.2	10

#### **Dry Diamond Wheels**

Comprehensive range of general purpose dry diamond blades with high diamond content sintered segments

Dismand Wheel Consul Dumpers/D

Diamond v	vneei - General F	urpose/Dr	у Эі	one	Cutu	ng
Description	Application	Part Ref	Dia. Inch	Dia. Metric	Bore	Box Quantity
Flat	DRY STONE CUTTING	DW11522	4.5	115	22.2	1
Flat	DRY STONE CUTTING	DW12522	5	125	22.2	1
Flat	DRY STONE CUTTING	DW18022	7	180	22.2	1
Flat	DRY STONE CUTTING	DW23022	9	230	22.2	1
Flat	DRY STONE CUTTING	DW30020	12	300	20	1
Flat	DRY STONE CUTTING	DW35025	14	350	25.4	1





## **BOLT CUTTERS**

#### Bolt Cutters - High Tensile, Tubular Handles



Centre cut, strap adjusted bolt cutters with lightweight tubular handles that do not compromise strength – every pound of force applied is amplified to produce 80lbs (36kg) of force between the jaws. To maximise safety the built in stops will yield rather than break, whilst the drop forged jaws are machined to precise specifications for a resilient body and rigid cutting edge

Part No	Total Length	Max. Cutting Capacity	Pack Qty
ETBC14	14" (355mm )	¾6" / 5.0mm	20
ETBC18	18" (460mm)	¼" / 6.4mm	10
ETBC24	24" (610mm)	%6" / 7.9mm	8
ETBC30	30" (762mm)	¾" / 9.5mm	5
ETBC36	36" (915mm)	7∕16" / 11.1mm	4

Part No	Spares For Boltcutters - Tubular Handles
ETBC14-RH2	Replacement Jaws & Strap Set 14" (355mm )
ETBC18-RH2	Replacement Jaws & Strap Set 18" (460mm)
ETBC24-RH2	Replacement Jaws & Strap Set 24" (610mm)
ETBC30-RH2	Replacement Jaws & Strap Set 30" (762mm)
ETBC36-RH2	Replacement Jaws & Strap Set 36" (915mm)

#### End Cut Bolt Cutter - 24"/600mm



Pincer movement makes the bolt cutter ideal for cutting in restricted areas or where a side cut is difficult, eg when cutting off bolt heads. Jaws are drop forged and machined to precise specifications for a resilient body and rigid cutting edge. Solid forged handles and built in safety stops that will yield rather than break.

Part No	Total Length	Max. Cutting Capacity	Pack Qty
EBC-EC24	24" (600mm)	ึհ₀" / <b>7.9mm</b>	1



**Bolt Cutters - High Tensile, Forged Handles** 

Centre cut, arm adjusted bolt cutters with solid forged handles for maximum strength - every pound of force applied is amplified to produce 80lbs (36kg) of force between the jaws. To maximise safety the built in stops will yield rather than break, whilst the drop forged jaws are machined to precise specifications for a resilient body and rigid cutting edge

Part No	Total Length	Max. Cutting Capacity	Pack Qty
EFBC14	14" (355mm )	¾6" / 5.0mm	12
EFBC18	18" (460mm)	¼" / 6.4mm	12
EFBC24	24" (610mm)	5∕16" / <b>7.9mm</b>	12
EFBC30	30" (762mm)	¾" / 9.5mm	2
EFBC36	36" (915mm)	7∕16" / 11.1mm	6
EFBC42	42" (1070mm)	½" / 13mm	4
Part No EFBC14-RH EFBC18-RH EFBC24-RH EFBC30-RH EFBC36-RH	Spares For Replacen Replacen Replacen Replacen Replacen		
EFBC42-RH	Replacen	nent Head - 42" (1070mm)	



## **GENERAL PURPOSE, JEWELLERS' & AVIATION SNIPS**

**General Purpose Snips** 

# CONTRACT OF CONTRACT.

For cutting sheet metal. The precision hollow ground blades reduce friction for an easy cutting action and, since they are also induction hardened and tempered, they can be easily re-sharpened. The spring loaded nut allows for easy adjustment to increase the working life, whilst the high quality steel drop forged handles offer maximum strength.

Part No	Total Length	Cutting Capacity*	Pack Qty
ESGP-8	8" (200mm)	0.8mm	6
ESGP-10	10" (250mm)	1.0mm	6
ESGP-12	12" (300mm)	1.2mm	6
ESGP-14 * Mild steel	14" (355mm)	1.4mm	6

**Jewellers' Snips** 

## For Cutting Copper, Silver and Gold



For cutting copper, silver and gold. The precision hollow ground blades reduce friction for an easy cutting action and, since they are also induction hardened and tempered, they can be easily resharpened. Integrated stops prevent trapped fingers without compromising the jaw capacity.

Part No	Description	Total Length	Barcode	Pack Qty
ESJ-7S	Jewellers' Snips (straight blade)	7" / 180mm	5012095 066118	10
ESJ-7C	Jewellers' Snips (curved blade)	7" / 180mm	5012095 066125	10



**General Purpose Snips with Spring** 



For cutting sheet metal. Spring handle for ease of use during repetitive cutting. The precision hollow ground blades reduce friction for an easy cutting action and, since they are also induction hardened and tempered, they can be easily re-sharpened. The leather strap ensures safe storage.

Part No	Total Length	Cutting Capacity*	Pack Qty
ESGPS-8	8" (200mm)	0.8mm	6
ESGPS-10	10" (250mm)	1.0mm	6
ESGPS-12	12" (300mm)	1.2mm	6
ESGPS-14	14" (355mm)	1.4mm	6
* Mild steel			

**Aviation Snips** 



Cuts up to 1.2mm cold rolled steel and 0.7mm stainless steel. Drop forged alloy steel blades give a longer cutting life, whilst the spring loaded handles ensure a fast, smooth cutting action.

#### PACKAGING

- Half sized transparent case allows the user to handle the snips and test the cutting action
- Small packaging size minimises space wastage and the security tie limits the risk of theft
- Durability of the case prevents damage to the blades and provides an ideal storage facility for the snips

Part No	Description	Barcode	Pack Qty
EAS-L	Aviation Snips - Left and Straight Cut	5012095 069669	6
EAS-R	Aviation Snips - Right and Straight Cut	5012095 069676	6
EAS-S	Aviation Snips - Straight and Wide Curves	5012095 069683	6
EAS-SL	Aviation Snips - Extra Cut S/Wide Curves	5012095 069690	6



## FOR GENERAL METALWORKING APPLICATIONS



The body and sliding jaw are manufactured from high quality grey cast iron, which has excellent shock absorbing qualities. The precision milled slide ensures a fast, smooth operation, whilst the fused tommy bar will bend before the vice can become over-stressed. Includes hardened steel replaceable jaws and fixing holes for bench mounting.

Part No	Jaw Width	Throat Depth (mm)	Opening (mm)	Clamping Force (kN)	Net Weight (kg)	Qty per pallet
EMV-1	3"/ 75mm	48	82	20	4.8	144
EMV-3	4"/ 100mm	63	109	25	9.3	90
EMV-5	5"/ 125mm	73	136	30	15.8	40
EMV-6	6"/ 150mm	86	168	35	24.2	36
EMV-8	8"/ 200mm	103	208	45	38.1	24

#### **Quick Release Woodworking Vices**



Quick release trigger opens and closes the vice quickly without using the mainscrew. Fitted with an adjustable front stop – or dog – that gives an additional clamping facility when used with a bench stop, to provide a normal vice and a tail vice in one tool. To increase safety, the fused tommy bar will bend before the vice can become over-stressed.

Part No	Jaw Width	Throat Depth (mm)	Opening (mm)	Net Weight (kg)	Qty per pallet
EWWQR7	7"/ 178mm	80	202	9.4	60
EWWQR9	9"/ 230mm	106	260	15.5	32
EWWQR10	10"/ 254mm	100	380	17.7	24

#### **Swivel Bases**

#### FOR USE WITH ECLIPSE MECHANICS' VICES

For use with Eclipse Mechanics' Vices. Includes three mount holes for attaching to a workbench. Rotates through 360° to lock the vice into the required working position.



Part No	Size	For use with
EMVSB-1	Swivel Base for 3"/ 75mm Vice	EMV-1
EMVSB-3	Swivel Base for 4"/ 100mm Vice	EMV-3
EMVSB-5	Swivel Base for 5"/ 125mm Vice	EMV-5
EMVSB-6	Swivel Base for 6"/ 150mm Vice	EMV-6
EMVSB-8	Swivel Base for 8"/ 200mm Vice	EMV-8

Vice Spares	
Part No	Description
EMV-1JPS	Pair of Jaw Plates with Screws for EMV-1
EMV-3JPS	Pair of Jaw Plates with Screws for EMV-3
EMV-5JPS	Pair of Jaw Plates with Screws for EMV-5
EMV-6JPS	Pair of Jaw Plates with Screws for EMV-6
EMV-8JPS	Pair of Jaw Plates with Screws for EMV-8

#### **G-Clamps**



Average clamping force of 300 – 800kg (660 – 1760lbs). Guaranteed unbreakable malleable iron frame with a fast action twin start rolled acme thread. The steel swivel shoe applies an even pressure, even on angled surfaces, whilst the tommy bar will bend before the frame can become over-stressed.

Part No	Clamping Capacity	Frame Proof Loads	Pack Qty
E20-3	3" (75mm)	1000lbs / 455kg	6
E20-4	4" (100mm)	1200lbs / 545kg	6
E20-6	6" (150mm)	1400lbs / 636kg	6
E20-8	8" (200mm)	1700lbs / 773kg	2
E20-10	10" (250mm)	2000lbs / 909kg	2
E20-12	12" (300mm)	2500lbs / 1136kg	2

### **WORKHOLDING & GRIPPING**

#### **Screw Clamps**



DIN5117 standard clamps with an average clamping force of 300kg (660lbs). The sliding head quickly sets the clamp to the required capacity, whilst the serrated grooves on the corrosion resistant nickel plated bar prevent slippage in use. The cast iron malleable heads offer maximum strength and the wooden handle provides a firm and comfortable grip.

Part No	Description / Clamping Capacity	Clamping Depth	Pack Qty
EC-SCR8	Screw Clamp - 8" / 200mm	120mm / 4¾"	10
EC-SCR12	Screw Clamp - 12" / 300mm	120mm / 4¾"	10
EC-SCR16	Screw Clamp - 16" / 400mm	120mm / 4¾"	10
EC-SCR24	Screw Clamp - 24" / 600mm	120mm / 4¾"	10
EC-SCR32	Screw Clamp - 32 "/ 800mm	120mm / 4¾"	6

#### Leader Pattern Pipe Wrenches



The frame and handle are made from a one piece ductile iron casting which is guaranteed unbreakable, whilst the flash hardened teeth increase wear resistance. The hardened and tempered steel adjustment nut gives a longer working life and the precision machined screw thread and spring jaw remains open until pressure is applied. Can also be used as a crude hammer. Conforms to British Standard BS3594.

Part No	Length (when open)	Pipe Capacity	Box Qty
ELPW8	8" (200mm)	1" (25mm)	4
ELPW10	10" (250mm)	1.1/2" (38mm)	4
ELPW12	12" (300mm)	2" (51mm)	4
ELPW14	14" (350mm)	2" (51mm)	4
ELPW18	18" (450mm)	2.1/2" (63mm)	4
ELPW24	24" (600mm)	3" (76mm)	1
ELPW36	36" (910mm)	5" (127mm)	1
ELPW48	48" (1200mm)	6" (152mm)	1

#### Sash Clamps



Average clamping force of 500kg (1100lbs). The ductile head and slide are guaranteed unbreakable, whilst the steel bar offers maximum tensile and yield strength. The slightly tapered jaws enable perfectly parallel clamping and the fast action rolled thread applies pressure quickly and smoothly to the workpiece.

Part No	Maximum Clamping Capacity	Bar Length	Box Qty
ESC24	24" (600mm)	30" (760mm)	6
ESC30	30" (760mm)	36" (915mm)	6
ESC36	36" (915mm)	42" (1070mm)	6
ESC42	42" (1070mm)	48" (1220mm)	6
ESC48	48" (1220mm)	54" (1370mm)	6
ESC54	54" (1370mm)	60" (1525mm)	6
ESC66	66" (1680mm)	72" (1830mm)	6

#### **Adjustable Wrenches**



The extra wide jaw can be used to tighten large nuts and bolts, whilst the metric scale laser etched onto the jaw ensures fast setting of the tool. The rust resistant lacquer increases the product life and the ergonomic soft feel sleeve gives maximum comfort and grip.

Part No	Description	Pack Qty
ADJW6	6" Adjustable Wrench	5
ADJW8	8" Adjustable Wrench	5
ADJW10	10" Adjustable Wrench	5
ADJW12	12" Adjustable Wrench	5

#### **Stillson Pattern Pipe Wrenches**



The hardened and tempered hook jaw eliminates breakage, whilst the flash hardened teeth increase wear resistance. The nut abutment means that all loading is transferred direct from the handle to the nut and jaw via the nut abutment, ensuring that the frame is not load bearing, thus reducing the possibility of frame failure. Conforms to British Standard BS3594.

Part No	Length (when open)	Pipe Capacity	Box Qty
ESPW8	8" (200mm)	3/4" (19mm)	6
ESPW10	10" (250mm)	1" (25mm)	6
ESPW12	12" (300mm)	1.1/4" (32mm)	6
ESPW14	14" (350mm)	1.1/2" (38mm)	6
ESPW18	18" (450mm)	2" (51mm)	4
ESPW24	24" (600mm)	2.1/2" (63mm)	1
ESPW36	36" (910mm)	3.1/2" (89mm)	1





Average clamping force of 1000kg (2200lbs). The drilled feet in the fixed head enable the clamp to be mounted to a workbench. The ductile head and slide are guaranteed unbreakable, whilst the steel bar offers maximum tensile and yield strength. The slightly tapered jaws enable perfectly parallel clamping and the fast action rolled thread applies pressure quickly and smoothly to the workpiece.

Part No	Maximum Clamping Capacity	Bar Length	Box Qty
ETBR42	42" (1070mm)	48" (1220mm)	4
ETBR48	48" (1220mm)	54" (1370mm)	4
ETBR54	54" (1370mm)	60" (1525mm)	4
ETBR66	66" (1680mm)	72" (1830mm)	4
ETBR78	78" (1980mm)	84" (2135mm)	4



## **CENTRE PUNCHES**

- Used to indent, mark, scribe lines and to make indentations in workpieces prior to drilling
- Punch point accurately ground to an angle of 90°

Part No	Point Diameter	Length	Pack Size
<b>351A</b>	3.2mm (¼")	100mm (4")	10
<b>= 351B</b>	4mm ( <sup>5</sup> / <sub>32</sub> ")	100mm (4")	10
<b>351C</b>	4.8mm (¾16")	100mm (4")	10
1 351D	6.35mm (¼")	100mm (4")	10
<b>351W</b>	Wallet containing one of	each	1 set
Carded retail p	roducts		
2 65-600R	3.2mm (1/8")	100mm (4")	5

## NAIL PUNCHES

- Designed to drive nail heads below the surface of wood
- Cupped and bevelled points limit skidding off nail head

Part No	Point Diameter	Length	Pack Size
3 352A	1.6mm (½ <sup>°"</sup> )	100mm (4")	10
<b>352B</b>	2.4mm (1/32")	100mm (4")	10
<b>352C</b>	3.2mm (1/8")	100mm (4")	10
4 352D	4mm (5⁄32")	100mm (4")	10
<b>352W</b>	Wallet containing one of each	1 set	
Carded retail produc	ts		
65-232R Nail punch	1.6mm (1/18")	100mm (4")	5
65-332R Nail punch	2.4mm (¾2")	100mm (4")	5
65-432R Nail punch	3.2mm (1/8")	100mm (4")	5
65-532R Nail punch	4mm (½²")	100mm (4")	5

## **PARALLEL PIN PUNCHES**

#### • Used to punch out pins and dowels

Part No	Point Diameter	Length	Pack Size
<b>161AA</b>	1.7mm (1/16")	100mm (4")	10
5 161A†	2.3mm (⅔₂")	100mm (4")	10
📒 161B†	3.1mm (⅓")	100mm (4")	10
<b>161CC</b>	3.9mm (5⁄32")	100mm (4")	10
<b>161C†</b>	4.7mm (⅔₁₀")	100mm (4")	10
<b>161DD</b>	5.3mm (1/22")	100mm (4")	10
6 161D	6.1mm (¼")	100mm (4")	10
<b>161E</b>	7.6mm (⁵⁄₁₀")	150mm (6")	5
<b>7</b> 161FF	9.5mm (¾")	150mm (6")	5
📒 161W	Wallet containing one of each	1 set	

† also available in bulk packs of 200 (161ABP, 161BBP, 161CBP)

## **AUTO CENTRE PUNCHES**

- Delivers a punch when hand pressure applied to knurled head
- One handed operation, hammer should not be used
- Depth of impression adjusted by turning knurled head

Part No	Length mm	Operating Pressur kg	re Range Ib	Pack Size
8 65-171R	120mm (4¹⅓₅")	13.5-2.25	30-5	10
9 E172	149mm (5‰")	22.5-6.3	50-14	1

## **NAIL & PIN DRIVERS**

Two quality drivers for pushing home nails and pins when using a hammer would be hazardous or cause damage. Magnetic head holds nail in place, and spring return allows automatic thrusting of nail below material surface. Pistol grip handle for extra secure grip.

- · 2.5mm: for pushing home panel pins and nails up to 2.5mm diameter
- 4mm: for nails up to 4mm diameter

Part No	Head Type	Diameter	Pack Size
10 9180	Pin driver	2.5mm (¾2")	6
11 9185	Nail driver	4mm (5⁄32")	6

## **SCRAPERS/PIN VICES/CHUCKS & COLLETS**



Hand scrapers are designed for the removal of high spots on machined surfaces to give a smoother surface on slideways, bearings, cast iron surface plates and precision marking out plates. All scrapers have a soft feel handle and are made from high grade tool steel suitably hardened, to maintain a very keen cutting edge.

#### **ENGINEERS' SCRAPERS**

Suitable for toolroom and small engineering work

		-	-
Part No	Blade Length	Cutting Edge	Pack Size
96A	100mm (4")	Three Square	5
97A	140mm (5½")	Three Square	5
99A	200mm (8")	Three Square	5
96B	100mm (4")	Flat	5
97B	150mm (6")	Flat	5
99B	200mm (8")	Flat	5
96C	100mm (4")	Curved half round	5
97C	150mm (6")	Curved half round	5
97D	200mm (8")	Curved half round	5
96	Set of 3 comprising Nos 96A, B, and C	1 set	
97	Set of 4 comprising Nos 97A, B, C and D	1 set	
	96A 97A 99A 96B 97B 99B 96C 97C 97D 96	96A         100mm (4")           97A         140mm (5½")           99A         200mm (8")           96B         100mm (4")           97B         150mm (6")           99B         200mm (8")           96C         100mm (4")           97C         150mm (6")           97D         200mm (8")           96         Set of 3 comprising Nos 96A, B, and C           97         Set of 4 comprising	96A         100mm (4")         Three Square           97A         140mm (5½")         Three Square           99A         200mm (8")         Three Square           99B         100mm (4")         Flat           97B         150mm (6")         Flat           99B         200mm (8")         Flat           99B         200mm (8")         Flat           99C         100mm (4")         Curved half round           97C         150mm (6")         Curved half round           97D         200mm (8")         Curved half round           96         Set of 3 comprising Nos 96A, B, and C         1 set           97         Set of 4 comprising         1 set

## NUTSPINNERS

#### Nut Spinner - BA

Part No			Pack Size
7800	150mm (6")	0 BA	6
7801	150mm (6")	1 BA	6
7802	150mm (6")	2 BA	6
7803	150mm (6")	3 BA	6
7804	150mm (6")	4 BA	6
7806	150mm (6")	6 BA	6
			NAME OF TAXABLE

For loosening and securing nuts particularly where spanners cannot reach or are awkward to use

- Trilobular handle with tapered neck for ergonomic fit
- Dual material handle for comfort in use
- Integral moulded finger grips around neck to allow increased torque

#### **ERECTOR SCRAPERS**

- Suitable for large jobs or heavy engineering
- Manufactured from chrome vanadium steel
   Part No Overall Length Blade Length Cuttiung Edge Pack Size

**256** 335mm (13¼") 210mm (8¼") Flat

#### PIN CHUCK & REPLACEMENT COLLETS

 Used for gripping very small drills, mainly on automatic lathes, where pin chuck does not revolve

Part No	Overall Length mm/inches	Description	Pack Size
10 160	65mm (‱)	Chuck with 3 collets capacity from 0.25-2.5mm(0.01-0.1")	1
RP621HRD		Replacement Collet capacity from 0.25-0.75mm(0.01-0.03	1 3")
RP622MRD		Replacement Collet capacity from 0.75-1.5mm(0.03-0.06"	) 1
RP623FRD		Replacement Collet capacity from 1.5-2.5mm(0.06-0.10")	1

#### Nut Spinner - Metric

-			
Part No			Pack Size
7840	150mm (6")	4mm	6
7850	150mm (6")	5mm	6
7855	150mm (6")	5.5mm	6
7860	150mm (6")	6mm	6
7870	150mm (6")	7mm	6
7880	150mm (6")	8mm	6
7810	150mm (6")	10mm	6
7830*	$7mm$ ( $\frac{3}{32}$ ") AF, flexible shaft, with for improved working grip. High spring shaft. Ideal for use with h	strength flexible	6
		EGLIPS	IE
•			

For loosening and securing nuts particularly where spanners cannot reach or are awkward to use

Trilobular handle with tapered neck for ergonomic fit

- Dual material handle for comfort in use
- Integral moulded finger grips around neck to allow increased torque

#### **PIN VICES**

5

- Hand held tools designed for holding round materials
- Hollow handle enables material greater than the overall length of the pin chuck to be used

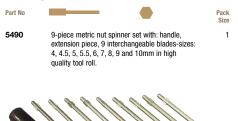
Part	No	Capacity Type	mm	inches	Overall Length	Pack Size
<b>1</b> 2	21	Chuck	0-1.0	0-0.04	75mm (3")	10
12	22	Chuck	0.75-1.5	0.03-0.062	85mm (311/32")	10
<b>1</b> 2	23	Chuck	1.4-3.1	0.055-0.122	95mm (3¾")	10
12	24	Chuck	3.1-5.00	0.122-0.196	105mm (4½")	10
9 12	20	Set of 1 each	(121, 122	, 123 and 124)	1 set	

#### **BEARING SCRAPERS**

· Suitable for removing high spots from bearings

Part No	Overall Length	Blade Length	Pack Size
2584	180mm (7¼")	100mm (4")	5
2586	240mm (9½")	150mm (6")	5
7 2588	290mm (11½")	200mm (8")	5
258	Set of 3 comprising	258/4, 258/6 and 258/8	1 set

#### Nut Spinner Set - Metric



For loosening and securing nuts particularly where spanners cannot reach or are awkward to use Ergonomically designed handle

- Ergonomically designed handle
- Low slip textured finish for improved grip and torque



## **SCRIBERS/JEWELLERS SCREWDRIVERS**





## **ENGINEERS' SCRIBERS**

· Double ended for marking out in confined spaces, e.g. grooves

Part No	Overall Length	Description	Pack Size
1 E222	190mm (7½")	Double Ended	10

## HANDY SCRIBER

- Double ended with pointed and knife-edge ends
- Suitable for marking and scoring most materials including wood, metal, laminates and plastics

Part No	Overall Length	Pack Size
6 76-229R	175mm (7")	5

## **POCKET SCRIBERS**

- Available with either hardened steel or tungsten carbide points
- Reversible point prevents tearing and snagging of clothing when clipped in a pocket

Part No	Size when closed	Description	Pack Size
2 E220	89mm (3½")	With hardened steel point	10
3 E225	89mm (3½")	With tungsten carbide point	10
220/05	-	Replacement hardened steel point	10
225/02	-	Replacement tungsten carbide point	10

## JEWELLERS' SCREWDRIVERS

- Designed to carry out fine, delicate work by toolmakers, jewellers, watch makers, instrument engineers and opticians
- Blade sizes match all commonly used slotted screws
- 110mm (45/16 in) overall length when fitted with blade

Part No	Blade Width	Pack Size
777/1	Set of six complete screwdrivers supplied in fitters c	ase 1 set
7 777/2	Pocket set containing one screw body and six interchangeable bla widths from 0.6mm (0.025in) to	ides with

## MACHINISTS' SCRIBER

- Designed for the machinist
- For marking out in confined spaces, particularly on pre-machined workpieces

Part No	Overall Length	Description	Pack Size
<b>5</b> E227	114mm (4½")	One piece single ended scriber	10



## **TOOL BITS/HOLDERS/BORING BARS**



## **TOOL BITS**

- Eclipse H5 tool bits have a 5% cobalt content to give optimum hardness, grindability and cutting performance
- Square tool bits can be used in lathes and shaping machines
- Round tool bits used in internal boring bars and slotting machines
- Tool bits manufactured to ISO5421

H5 Square Part No.	H5 Round Part No.	Dimensions Section	Length	Pack Size
	TE70D	4.8mm (¾")	51mm (2")	10
	TE74B	4.8mm (⅔₁₅'')	76mm (3")	10
TD109R		6.4mm (¼")	76mm (3")	10
2 TD111M	TE111C	6.4mm (¼")	102mm (4")	10
TD147R		7.9mm (∮⁄16")	64mm (2½")	10
TD149M			76mm (3")	10
TD151N	TE151D	7.9mm (⅔₁₀'')	102mm (4")	10
3 TD189N	8 TE189J	9.5mm (⅔")	76mm (3")	10
TD191W		9.5mm (⅔")	102mm (4")	10
4 TD195C		9.5mm (%")	153mm (6")	10
TD271F	TE271E	12.7mm (½")	102mm (4")	5
TD275B		12.7mm (½")	153mm (6")	5
TD311E		15.9mm (%")	102mm (4")	5
TD315M		15.9mm (%")	153mm (6")	5
6 TD351R		19.0mm (¾")	102mm (4")	5
TD355N		19.0mm (¾")	153mm (6")	5

Diameters quoted are approximate, actual diameters being slightly more than the nominals quoted. We recommend that tool bits be ground under a copious flow of coolant to prevent build-up of heat.

## **TOOL BIT HOLDERS**

- Eclipse tool bit holders are designed to optimise toolbit performance
- Eclipse holders clamp the tool bit securely and rigidly
- Supplied complete with an Allen key and one Eclipse H5 tool bit

	Part No.	Capacity mm	in	Shank Size mm	in	Overall Length	Pack Size
	524SL	5-7	<sup>3</sup> / <sub>16</sub> - <sup>1</sup> / <sub>4</sub>	11.1 x 25.4	7∕16 x 1	130mm (5½")	1
10	534SL	8-10	5/16 - 3/8	15.9 x 31.8	% x 1¼	155mm (6")	1
	544SL	10-12.7	3/8 - 1/2	22.2 x 38	‰ x 1½	230mm (9")	1
	523S	5-7	3/16 - 1/4	14.3 x 19	%16 x ¾	125mm (5")	1
	533S	8-10	5⁄16 - 3⁄8	17.5 x 25.4	<sup>11</sup> / <sub>16</sub> x 1	155mm (6")	1

Holders with the suffix 'SL' are designed for use in American type (slotted pillar) tool posts. Holders with suffix 'S' are of more robust construction and are designed for use on English type lathes with flat tool rests, or 4 way turret tool posts.

## **BORING BARS**

- Made from H5 cobalt high speed steel
- Shank ground on underside to provide a flat surface for ease of setting and to
  ensure rigidity when used in a tool post

Ends ground ready for use

Part No	Diameter	Length	Pack Size
12 TK10	<b>5B</b> 5mm (⅔	") 114mm (4½")	10
<b>TK1</b> 4	16C 6.5mm (;	4") 127mm (5")	10
📕 ТК18	38P 8mm (¾	") 153mm (6")	10
13 TK23	<b>30J</b> 9.5mm (i	/s") 178mm (7")	10

Tool Bits - in general compliance with British Standard BS 1296 : 4 - Specification for single point cutting tools, ground high speed tool bits.



## **CUTTING OFF/LATHE TOOLS/HOLDERS**



1

## **CUTTING OFF TOOLS**

Bevel section accurately ground with clearance angle at cutting edge

H5 Square	Width	Top Thickness	Bottom Thickness	Length Pac	k Size
1 TH325M	12.70mm (½")	2.4mm (½")	1.6mm (1/16")	114mm (4½")	10
2 TH466F	15.87mm (5/8")	2.4mm (3/32")	1.6mm (1/16")	127mm (5")	10
3 TH628V	19.05mm (¾")	3.2mm (½")	1.6mm (1/16")	153mm (6")	10
4 TH750R	22.23mm (%")	3.2mm (1/8"')	1.6mm (1/16")	178mm (7")	10
5 TH912T	25.40mm (1")	4.8mm (⅔₅")	3.2mm (⅛")	203mm (8")	5

## **CUTTING OFF TOOL** HOLDERS

TH912T

- 633S designed specifically for use on small lathes. The only toolholder in our range suitable for hollow ground cutting off tools
- All holders include a clamp designed to ensure that the tools are held securely • and rigidly

Part No.	Capacity				Overall Length	Pack Size
	mm	in	mm	in		
633S	8	5/16	8 x 14.2	5∕16 <b>X</b> 9∕16	2.4mm (3/32")	95mm (311/16")
653S	12.7-16	1/2 - 5/8	12.7 x 25.4	½x 1	3.2mm (½")	155mm( 6")
673S	19-22.2	3/4 - 7/8	16 x 35	%x 1%	4.75mm (⅔₁₀")	180mm (7")
<b>693S</b>	25.4-28.5	1-11/8	19 x 43	¾x 1¹⅓	5.5mm (1/32")	190mm (7½")
Additional in	formation					
Part No	Pa	rt No. of Su	itable Cutting-Off To	ol		Pack Size
<b>6</b> 633S	TJ	123V				1
<b>653S</b>	TH	325M or 1	TH466F			1
🔽 673S	TH	1				

Part NO	сарасну	THICKNESS	Length	Pack Size
TJ123V	7.93mm (أء")	1.6mm (1/16")	89mm (3½")	10
TJ425P	12.70mm (½")	1.6mm (1/16")	114mm (4½")	10
<b>TJ445T</b>	12.70mm (½")	2.4mm (¾2")	114mm (4½")	10
TJ465G	12.70mm (½")	3.2mm (1/8")	114mm (4½")	10
8 TJ726K	17.46mm ( <sup>11</sup> / <sub>16</sub> ")	2.4mm (¾1")	127mm (5")	5
TJ746C	17.46mm ( <sup>11</sup> / <sub>16</sub> ")	3.2mm (1/8")	127mm (5")	5
TJ766J	17.46mm ( <sup>11</sup> / <sub>16</sub> ")	4.0mm (1/32")	127mm (5")	5

## LATHE TOOL SETS

- · Each set contains six H5 tools in a plastic rack
- Ends are ground ready for use and bases are ground to ensure correct seating . and rigidity
- · Individual tools in each set are available separately

Part No	Nominal Thickness	Length	Pack Size
9 E420	6.5mm (¼")	90mm( 3½")	1 set
<b>E430</b>	9.5mm (⅔")	125mm (5")	1 set
E 420 Series Part No	Unit of Pack	E 430 Series	Pack Size
E421 Roughing	5	E431 Roughing	5
E422 Finishing	5	E432 Finishing	5
E423 Parting-Off	5	E433 Parting-Off	5
E424 External Threading	5	E434 External Threading	5
E425 Boring	5	E435 Boring	5
<b>E426</b> Internal Threading	5	E436 Internal Threading	5

**693S** 

## **TAP WRENCHES & ACCESSORIES**







## TRAMMEL HEADS

- · Supplied as one pair of heads
- Suitable for laying out the distance between two points and scribing arcs and circles
- To be used in conjunction with any wood offcut between  ${}^{3}_{4}$  " to  $1{}^{1}_{2}$  " wide, minimum thickness of  ${}^{3}_{8}$  "

Part No	Suitable for beam sizes	Pack Size
<b>1</b> 33	19 x 38mm (‰" - 1½") Thick, & 38mm (‰") Wide	pair

## STANDARD BAR TYPE TAP WRENCH

- Provides a comfortable and positive grip plus the sensitivity required when tapping a blind hole
- Knurled locknut ensures a constant grip on the tap when in use

Part No.	Capac mm	ity Square A/F ISO	BA	BSW BSF	UNC	UNF	Length mm	in	Unit of Pack
3 E240	1.5-4.6	M1-M6	14-0	1/8-1/4	0-12	1/4	110/105	4¼	1
4 E241	2.0-7.2	M3-M12	5-0	1/8-1/2	4-12	1/4-1/2	164/156	6¼	1
5 E242	2.5-9.0	M4-M16	3-0	3/16-5/8	8-12	1/4-5/8	230/220	9	1

## **CHUCK TYPE TAP WRENCH**

- · Stepped jaws greatly extend range of taps for each wrench
- Adjustable tommy bar for tapping close to a shoulder or other obstructions
- Available in normal and long reach designs

Part No	Suitable for t	Suitable for beam sizes						
6 E141	50mm (11%	s")	57	7mm (2¼")			1	
E142	65mm (2 <sup>1</sup> / <sub>18</sub>	s")	90	)mm (3½")			1	
<b>7</b> E143	90mm (3%"	90mm (3%")			127mm (5")			
<b>E145</b>	165mm (6½")			90mm (3½")				
8 E146	245mm (10	")	12	27mm (5")		1		
Part No.	Jaw Capacities	Squar mm	re A/F ISO	BA	BSW BSF	UNC	UNF	
6 E141	Min	1	M1	14	-	1	-	
	Max	2.8	M3.5	4	1/8	6	-	
E142 & E145	Min	2.0	M1	14	1/8	6	-	
	Max	5.0	M6	0	1/4	12	1/4	
7 E143 & 🔼 E146	Min	3.0	M4	3	3∕16	8	1/4	
	Max	8.0	M12	0	1/2	12	1/2	

## **TOOLMAKERS CLAMP**

• Manufactured from case-hardened steel, designed to ensure jaws remain in place

Part No	Jaw Capacity	Length of Jaw	Jaw Section	Pack Size
9 410	25mm (1")	50mm (2")	8.0mm (≸₁₅sq in)	1
411	38mm (1½")	75mm (3")	11.1mm (7/18 sq in)	1
10 412	63mm (2½")	100mm (4")	14.3mm (%sq in)	1
413	89mm (3½")	125mm (5")	17.5mm (11/16 sq in)	1



## **ECLIPSE SPIRALUX RIVETERS**

Heavy Duty Long Nose - 2720	Heavy Duty - 2730	Easy Grip - 2770
Part No Description For use with Pack Rivet Sizes Size	Part No Description For use with Pack Rivet Sizes Size	Part No Description For use with Pack Rivet Sizes Size
2720         Heavy Duty Long Nose         3mm (½")         1           4mm (½z")         5mm (½")         5mm (½")	2730         Heavy Duty         3mm (½")         1           4mm (½z")         5mm (½")	<b>2770</b> Easy Grip $3mm (k'')$ 1 4mm (52'') 5mm (54'')
	PELIPSE I SPINALUX	
A versatile variation of the 2730, with extra long nose	The market leading professional heavy duty riveter.	Easy one-handed operation. Well suited to light

A versatile variation of the 2730, with extra long nose to facilitate access in recessed situations such as corrugated sheet. Supplied with 4 interchangeable noses.

The market leading protessional neavy duty riveter, best suited to engineering and maintenance projects. Supplied with 3 interchangeable noses.

engineering use, especially for the home and workshop, providing a professional finish.

Lazy Tong - 2750				Long	Long Arm - 2760			Multi-Head - 2780				
Part No	Description		For use with Rivet Sizes	Pack Size	Part No	Description	For use with Rivet Sizes	Pack Size	Part No	Description	For use with Rivet Sizes	Pack Size
2750	Lazy Tong		3mm (½") 4mm (½2") 5mm (兆₅")	1	2760	Long Arm	4mm (½₂") 5mm (⅔₀") 6mm (¼")	1	2780	Multi-Head	2mm (½2") 3mm (½") 4mm (½") 5mm (⅔2")	1
	A		C						-			



This powerful and versatile tool has the advantage of being operated with one hand, providing no loss in efficiency. Useful on vehicle maintenance, agricultural projects and construction.



The long arms reduce to the minimum the effort required to set rivets up to 6mm. Probably the most powerful industrial hand riveter available today. Ideal for boat building and coachwork, agricultural machine maintenance, etc. Supplied with 4 interchangeable noses.



Rotating nose for easy rivet size selection, versatile quick change system, and dual position head (vertical and horizontal).

#### **General Purpose Riveter - 2800**

Part No	Description	For use with Rivet Sizes	Pack Size
2800	General Purpose	2mm (¾2")	1
		3mm (1⁄4")	
		4mm (5⁄32")	
		5mm (¾6")	



General purpose riveter, equipped with 4 interchangeable noses, also features automatic ejection of mandrel, slip guarded comfort handles and an internally stored spanner for changing nose bushes.

The 2770 riveter is supplied with a selection of 3mm, 4mm

and 5mm aluminium rivets. Packed in attractive hanging box, offering good product visibility.



Easy Grip Kit - 2772

Description

Part No

2772

neavy	Duly Kil - 2735
Part No	Description
2735	A carefully conceived engineering riveter kit, comprising robust hinged plastic box and 200 assorted 3, 4 and 5mm aluminium rivets and 2730 heavy duty riveter.



## **THREADED INSERT SETTING TOOLS & KITS**



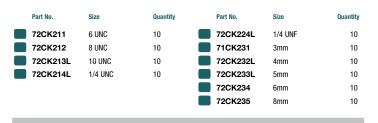


## THREADED INSERT SETTING TOOL

Part No Description

1 2743 This thin sheet setting tool has been designed to enable threaded nut inserts to be set easily by hand. Invaluable to maintenance engineers for on-the-spot repairs. Supplied in storage wallet complete with 4mm, 5mm, 6mm and 8mm nose bushes and mandrels.

## THREADED INSERT NOSE BUSH/ MANDREL CONVERSION KIT



## **INSERTS**

Part No.	Size	Quantity	Part No.	Size	Quantity	
724504 724506	4mm 6mm	100 100	724505 724508	5mm 8mm	100 100	

## THREADED INSERT SETTING TOOL KIT

Part No Description

surface damage

A comprehensive range of conversion kits and inserts are

0.128"

available

Designed for the quick, manual

Simple set up and easy uniform

insertion of permanent load bearing

threads in materials from 0.20" to

stroke allows a nutsert to be set in

thin sheet materials without causing

2 2745 As the 2743 but supplied with additional 4mm, 5mm, 6mm and 8mm threaded nutserts. Housed in a compact tool box for easy storage.

#### Product Benefits

- One side application
- Flush mounting
- Permanent thread
- Moisture resistant
- Cost effective
- Strong
- Rapid
- Vibration resistant
- Portable

## TSN<sup>®</sup> GRIP RANGE

SIZE	MINIMUM	MAXIMUM
4mm	0.51mm (0.020")	1.27mm (0.050")
5mm	0.51mm (0.020")	1.27mm (0.050")
6mm	0.76mm (0.030")	1.68mm (0.066")
8mm	0.91mm (0.036")	3.25mm (0.128")

All TSN® are BS, ISO metric screw threads in the coarse pitch series. TSN® (thin sheet nutsert) is the registered trademark of AVDEL LTD.

## RIVETER KITS/SPARES/RIVETS/DEBURRING TOOLS

## **RIVETS**

Size	Aluminium Boxes of 100	Steel Boxes of 100
3mm Short	A23S	S23S
3mm Medium	A23M	S23M
3mm Long	A23L	S23L
4mm Short	A24S	S24S
4mm Medium	A24M	S24M
4mm Long	A24L	S24L
5mm Short	A25S	S25S
5mm Medium	A25M	S25M
5mm Long	A25L	S25L

## WASHERS

Part No	Description		Unit of Pack
<b>S23W</b>	Washers Blister	100 x 3mm (1⁄%")	10
<b>S24W</b>	Washers Blister	100 x 4mm (5⁄32")	10
<b>S25W</b>	Washers Blister	100 x 5mm (3/16")	10

## HOW TO SELECT THE CORRECT RIVET

RIVET	MAX.RECOMMEN	IDED MATERIAL THICKNES	SS	
DIAMETER	SHORT	MEDIUM	LONG	
3mm	2mm	3.5mm	7.5mm	
4mm	2mm	5mm	9mm	
5mm	3mm	7mm	11mm	

## **DEBURRING TOOL**

Part No D	escription
-----------	------------

1 9350

D A multifunctional tool capable of holding a range of different blades, coarse to fine, for external and internal deburring operations. Easy to operate chuck allows for quick blade changeover.



## **DEBURRING TOOL BLADES**

Part	Description	
2 DB	Heavy Duty HSS blade for steel and aluminium	
3 DB	Heavy Duty HSS blade for brass and cast iron. Capable of right and left hand cuts	
4 DB	Heavy Duty HSS blade for removing external and internal burrs simultaneously from holes drilled	d
	into tubing and thin sheets	
5 DB	Extra fine point HSS blade used for steel and aluminium	

All blades are ground from quality high speed steel, heat treated for maximum tool life and designed for safety with unique rounded heads

## SPARE JAW KITS

Part No	Description
2738	Pack of 5 jaws to suit models: 2720, 2730, 2750, 2770 Part No. 72HD5A
02768	Pack of 5 jaws to suit models: 2760 Part No. 72LA5

Spares list and drawings are also available for threaded insert setting tool 2743/2745.

## **RIVETER REPAIR KITS**

Part No	Description
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 02729
 Repair kit for 2720

 02739
 Repair kit for 2730/2770

 02759
 Repair kit for 2750

 02769
 Repair kit for 2760

Description

Part No

## Part No Description For use with rivet sizes



## **COLD CHISELS - CHROME VANADIUM**

FLAT CHISELS, SPECIALIST & GUARDED CHISELS

#### Flat Chisels

Part No	Product Description	Length	Blade Width	Octagon Dia.	Pack Size
CB24A	Flat	100mm (4")	6.35mm (¼")	6.35mm (¼")	10
CB28G	Flat	150mm (6")	6.35mm (¼")	6.35mm (¼")	10
CB46T	Flat	125mm (5")	9.5mm (%")	9.5mm (%")	10
CB48E	Flat	150mm (6")	9.5mm (%")	9.5mm (¾")	10
CB68V	Flat	150mm (6")	12.7mm (½")	12.7mm (½")	10
CB70H	Flat	205mm (8")	12.7mm (½")	12.7mm (½")	10
CB72F	Flat	250mm (10")	12.7mm (½")	12.7mm (½")	10
CB73N	Flat	300mm (12")	12.7mm (½")	12.7mm (½")	10
CB88R	Flat	150mm (6")	15.9mm (%")	12.7mm (½")	10
CB89H	Flat	180mm (7")	15.9mm (%")	12.7mm (½")	10
CB90M	Flat	205mm (8")	15.9mm (%")	12.7mm (½")	10
CB92N	Flat	250mm (10")	15.9mm (%")	12.7mm (½")	10
CB108D	Flat	150mm (6")	19mm (¾")	15.9mm (%")	10
CB110T	Flat	205mm (8")	19mm (¾")	15.9mm (%")	10
CB111G	Flat	230mm (9")	19mm (¾")	15.9mm (%")	10
CB112E	Flat	250mm (10")	19mm (¾")	15.9mm (%")	10
CB113V	Flat	300mm (12")	19mm (¾")	15.9mm (%")	10
CB116M	Flat	450mm (18")	19mm (¾")	15.9mm (%")	5
CB150E	Flat	205mm (8")	25.4mm (1")	22.2mm ( <sup>7</sup> / <sub>8</sub> ")	5
CB151V	Flat	230mm (9")	25.4mm (1")	22.2mm (%")	5
CB152R	Flat	250mm (10")	25.4mm (1")	22.2mm (%")	5
CB153H	Flat	300mm (12")	25.4mm (1")	22.2mm (%")	5
CB156N	Flat	450mm(18")	25.4mm(1")	22.2mm (%")	5

	Part No	Product Description	Length	Blade Width	Octagon Dia.	Pack Size
1	CB770K	Flooring	230mm (9")	56mm (2¼")	17.5mm (11/16")	5
	CB730K	Bolster	230mm (9")	75mm (3")	19mm (¾")	5
2	CB740K	Bolster	230mm (9")	100mm (4")	25mm (1")	5
	100V	Bolster with rubber grip	230mm (9")	100mm (4")	25mm (1")	5
	CB534A	Crosscut	150mm (6")	6.35mm (¼")	12.7mm (½")	10
	CB556T	Crosscut	200mm (8")	9.5mm (%")	19mm (¾")	10
3	CB827V	Plugging	250mm (10")	6.35mm (¼")	15.9mm (¾")	5
4	CB292R	Concrete Pt	250mm (10")	4mm (⁵⁄₃₂")	15.9mm (¾")	10
	CB313P	Concrete Pt	300mm (12")	4.8mm (⅔₀")	19mm (¾")	10
	CB353G	Concrete Pt	300mm (12")	6.35mm (¼")	25mm (1")	5
5	SJ-MCT	Mason's Pitching	Tool			5

**Specialist Chisels** 



For general cutting and chipping of metals, and for shaping, facing and cutting of stonework

## WOOD CHISELS

ECLIPSE



- Soft feel ergonomic handle
- Chrome vanadium steel
- Built in striking cap

ECLIPSE

			Box
Part No	Description	Barcode	Qty
BEWC3/8E	3/8" (9mm) Bevel Edge	5013035041851	6
BEWC1/4E	1/4" (6mm) Bevel Edge	5013035041868	6
BEWC5/8E	5/8" (15mm) Bevel Edge	5013035041875	6
BEWC3/4E	3/4" (19mm) Bevel Edge	5013035041882	6
BEWC1/2E	1/2" (12mm) Bevel Edge	5013035041899	6
BEWC1E	1" (25mm) Bevel Edge	5013035041905	6
BEWC11/4E	1.1/4" (32mm) Bevel Edge	5013035041912	6
BEWC11/2E	1.1/2" (38mm) Bevel Edge	5013035041929	6
BEWC2E	2" (50mm) Bevel Edge	5013035041936	6
BEWC3BCE	3pc Set: 1/2", 3/4", 1" - blister packed	5013035042155	6
BEWC4BCE	4pc Set: 1/4", 1/2", 3/4", 1" - blister packed	5013035042162	6
BEWC6BCE	6pc Set: 1/4", 3/8", 1/2", 3/4", 1", 1.1/4" - blister packed	5013035042186	6
BEWC3PSE	3pc Set: 1/2", 3/4", 1" - wallet	5013035041943	6
BEWC6PSE	6pc Set: 1/4", 3/8", 1/2", 3/4", 1", 1.1/4" - boxed	5013035041950	6





#### STATEMENT OF CONFORMITY

Cold Chisels - in general compliance with British Standard BS 3066 : 1995 - Specification for engineers' cold chisels and allied tools.

## HAND TOOLS

## ELLIOTT LUCAS MAXIGRIP PLIERS

MAXIGRIP pliers have ergonomic, soft feel sleeves. All cutting edges induction hardened for strength and durability.













Part No.	Product Description	Size	Handle Type	Cable Capacity Max	Test Wire Capacity to BS 3087 where applicable	Pack Size
PW21696/08	Engineers' Plier	160mm (6")	MAXIGRIP	10 sq mm	Med 1.6mm	5
PW21697/08	Engineers' Plier	180mm (7")	MAXIGRIP	16 sq mm	Med 1.6mm	5
PW21698/08	Engineers' Plier	200mm (8")	MAXIGRIP	16 sq mm	Med 1.6mm	5
1 PW216910/08	Engineers' Plier	250mm (10")	MAXIGRIP	25 sq mm	Med 1.6mm	5
PW5835/08	Long Nose Plier	140mm (5½")	MAXIGRIP	6 sq mm	Med 1.6mm	5
PW5836/08	Long Nose Plier	160mm (6")	MAXIGRIP	10 sq mm	Med 1.6mm	5
2 PW10638/08	Long Nose Plier	200mm (8")	MAXIGRIP	10 sq mm	Med 1.6mm	5
B PW10738/08	Bent Long Nose Plier	200mm (8")	MAXIGRIP	10 sq mm	Med 1.6mm	5
PA15436/08	Snipe Nose Plier	160mm (6")	MAXIGRIP	N/A	N/A	5
4 PA15438/08	Snipe Nose Plier	200mm (8")	MAXIGRIP	N/A	N/A	5
5 PA16136/08	Flat Nose Plier	160mm (6")	MAXIGRIP	N/A	N/A	5
6 PA14736/08	Round Nose Plier	160mm (6")	MAXIGRIP	N/A	N/A	5

Wire tensile strength: Medium Hard 1600 MPa / Hard 2200 MPa



Part No.	Product Description	Size	Handle Type	Cable Capacity Max	Test Wire Capacity to BS 3087 where applicable	Pack Size
PW7735/08	Diagonal Cutting Nipper	125mm (5")	MAXIGRIP	6 sq mm	Med 1.6mm	5
PW7736/08	Diagonal Cutting Nipper	160mm (6")	MAXIGRIP	10 sq mm	Med 1.6mm	5
7 PW7737/08	Diagonal Cutting Nipper	180mm (7")	MAXIGRIP	10 sq mm	Med 1.6mm	5
8 PW14537/08	Hi. Lever. Diag. Cutting Nipper	180mm (7")	MAXIGRIP	10 sq mm	Hard 1.8mm	5
9 PW9637/08	End Cutting Nipper	165mm (6½")	MAXIGRIP	16 sq mm	Hard 1.6mm	5
10 PA19536/08	End Wire Stripper	160mm (6")	MAXIGRIP	6 sq mm	N/A	5
11 PA1978/08	Cable Croppers	200mm (8")	MAXIGRIP	12 sq mm	N/A	5
12 PW7738/08	Heavy Duty Diag. Cutting Nipper	200mm (8")	MAXIGRIP	12 sq mm	Hard 1.8mm	5
					Wire tensile strength: Medium Hard 1600 MPa / Hard 2200 MPa	

## HAND TOOLS

Pack Size

5

Pack

Size

5



## **ELLIOTT LUCAS**

## SPECIAL PURPOSE PLIERS

#### **Carpenters' Pincers**

For gripping and extracting nails and tacks.

- Bevelled jaw edges for gripping nails without cutting them.
- Curved jaw to enable rocking of tool to lever nails and tacks.



Part No.	Product Description	Size	Handle Type
1 PB806/08	Carpenters' Pincer	160mm (6")	P.V.C. Dip
PB807/08	Carpenters' Pincer	180mm (7")	P.V.C. Dip
PB808/08	Carpenters' Pincer	200mm (8")	P.V.C. Dip

#### **Cable Croppers**

- Specially designed cutting edges ensure ends of cable do not fray.
- For soft cables only. (Not to be used on cable with a hard core/outer eg. steel)

Part	Product	Size	Handle	Cable	Test Wire Capacity to
No.	Description		Type	Capacity Max	BS 3087 where applicable
2 PA196810/08	Cable Croppers	250mm (10")	P.V.C. Dip	16mm	25 sq mm



#### **Revolving Punch Pliers**

- One tool capable of punching several hole sizes.
- Hardened punch edges for longer life.
- Wear pad ensures material being cut is not damaged.
- Punch sizes: 5/64, 3/32, 7/64, 1/8, 5/32, 3/16 inch.

#### Waterpump Pliers

Adjustable pliers for gripping pipes, nuts and bolts.

- Sliding pivot gives a wide range of jaw openings.
- Joint protector ensures handles cannot close together and trap fingers.
- Offset jaws to provide more accurate gripping when jaw grip is applied.
- 3 types of joint available slip, groove and box joint.

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Part No.	Product Description	Size	Handle Type	Pack Size
4 PA4069/08	Slip Joint Waterpump	250mm (10")	P.V.C. Dip	5
5 PA45410/08	Groove Joint Waterpump	250mm (10")	P.V.C. Dip	5
6 PA55510/08	Box Joint Waterpump	250mm (10")	P.V.C. Dip	5

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## ELLIOTT LUCAS SPECIAL PURPOSE PLIERS



For use in environments where bare metal handles are appropriate. The handles are impervious to swarf, glass chippings and heat melting.

#### **Engineers' Pliers**

Multipurpose pliers for cutting, gripping and twisting.

- Induction hardened cutting edges for cutting medium hard wire.
- Pipe grip for gripping pipes, rods and other components.
- Serrated jaw for gripping nuts, bolts, studs and similar objects.
- Joint cutter for cleanly cropping soft wire.

Part No.	Product Description	Size	Handle Type	Cable Capacity Max	Test Wire Capacity to BS 3087 where applicable	Pack Size
PW2166/08	Engineers' Plier	160mm (6")	Unsleeved	10 sq mm	Med 1.6mm	5
PW2167/08	Engineers' Plier	180mm (7")	Unsleeved	16 sq mm	Med 1.6mm	5
PW2168/08	Engineers' Plier	200mm (8")	Unsleeved	16 sq mm	Med 1.6mm	5
1 PW21610/08	Engineers' Plier	250mm (10")	Unsleeved	25 sq mm	Med 1.6mm	5



#### **Glass Pliers**

For holding and shaping glass.

- Painted handles stop splinters of glass from embedding in handles.
- Jaws do not meet immediately in front of pivot to ensure glass can be gripped up to cut line.
- Used to snap off a narrow strip of scored glass or nibble back to a line or around a curve.

Part	Product	Size	Handle	Pack
No.	Description		Type	Size
2 PA10148	3/08 Glass Plier	200mm (8")	Painted	5



## **Gas Pliers**

Designed to grip pipework of different sizes.

- Multipurpose tool which includes a joint cutter.
- Two curved serrated sections to grip pipes of varying sizes.
- 'V' notch in front of each jaw to grip wire.
- Wire cropper located near pivot.
- Handles shaped to form a pipe reamer and turn screw respectively.

Part	Product	Size	Handle	Pack
No.	Description		Type	Size
3 PA788/08	Gas Plier	200mm (8")	Unsleeved	5



#### **Wire Stripper Crimpers**

Designed to cut the cable sheath and crimp the wire.

- Alloy steel jaws capable of stripping all types of wire.
- Unique, fully automatic design makes wire stripping easy.
- Multipurpose tool combining stripping, crimping and cutting.

Part No.	Product Description	Size	Handle Type	Model Type	Stripping Capacity	Pack Size
4 PA18518/08	Wire Stripper Crimper	200mm (8")	Sleeved	Standard	0.13-6.0 sq mm	5
5 PA18518HD/08	B HD Wire Stripper Crimper	200mm (8")	Sleeved	Heavy Duty	0.13-8.0 sq mm	5



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## ELLIOTT LUCAS

**VDE INSULATED SAFETY PLIERS** 

Designed, manufactured and individually tested for use around live working circuits up to 1000 volts.







Drop forged from high grade special tool steel

Individually induction hardened

1000 volts A.C. or 1500 volts D.C.

Slip guard safety handles

Corrosion protected lacquered surface

For use around live circuits not exceeding



4





**ELLIOTT LUCAS** insulated pliers are 100% tested in accordance with IEC 900/DIN EN 60900/VDE 0682 PART 201 and meet the high safety requirements of these standards. All pliers are individually tested in a waterbath to withstand 10,000 volts A.C. Additional tests are performed on the ergonomic safety handles between temperatures of -20°C and +70°C to ensure resistance to cracking and stripping. Flame retardancy properties are tested in an open gas flame. This specialised range of **ELLIOTT LUCAS** pliers can therefore be guaranteed to provide the user with complete peace of mind.

Part No.	Product Description	Size	Handle Type	Cable Capacity Max	Test Wire Capacity to BS 3087 where applicable	Pack Size
PWSF21647/08	Engineers' Plier	180mm (7")	V.D.E.	16 sq mm	Med 1.6mm	5
1 PWSF21648/08	Engineers' Plier	200mm (8")	V.D.E.	16 sq mm	Med 1.8mm	5
2 PWSF7746/08	Diagonal Cutting Nipper	165mm (6½")	V.D.E.	10 sq mm	Med 1.6mm	5
PWSF5846/08	Long Nose Plier	165mm (6½")	V.D.E.	10 sq mm	Med 1.6mm	5
4 PWSF10648/08	Long Nose Plier	200mm (8")	V.D.E.	10 sq mm	Med 1.8mm	5
5 PWSF10748/08	Bent Long Nose Plier	200mm (8")	V.D.E.	10 sq mm	Med 1.6mm	5
6 PWSF19546/08	End Wire Stripper Plier	160mm (6")	V.D.E.	6 sq mm	N/A	5
7 PWSF19786/08	Cable Shear	165mm (6½")	V.D.E.	12 sq mm	N/A	5
PWSF19788/08	Cable Shear	200mm (8")	V.D.E.	16 sq mm	N/A	5
PWSF8856/08	Heavy Duty Side Cutter	165mm (6½")	V.D.E.	10 sq mm	Med 1.8mm	5
8 PWSF8858/08	Heavy Duty Side Cutter	200mm (8")	V.D.E.	12 sq mm	Med 1.8mm	5
PASF66610/08	Water Pump Plier	250mm (10")	V.D.E.	12 sq mm	Med 1.8mm	5
					Wire tensile strength: Medium Hard 1600 MPa / Hard 2200 MPa	

#### WARNING

Do not use on live circuits. Electrical installations should be disconnected from their mains supply before work is carried out. Do not touch non-insulated areas of tool when in use.

#### PRODUCT CARE

Always visually inspect pliers before use. If the insulation is damaged or marked in any way, the pliers should not be used near live electrical circuits. To ensure satisfaction from this product, it should be kept clean and carefully stored in a contaminant free, dry environment when not in use.

## METAL CUTTING



## **SDS PLUS HAMMER DRILL BITS**

## Fast, efficient and accurate

Flute geometry design ensures maximum amount of spoil removal. Multi-carbide tip increases penetration rate, cutting accuracy, and life.



Optimum core width and flute geometry provides the perfect balance between speed and strength. Copper brazing between body and tip for ultimate strength.

## Drill bits that work harder, for longer

- Multi-carbide tip technology, combined with precision machining, delivers increased strength and extended life with up to 25% more holes from one bit.
- Professional blasting and finishing reduces drill fatigue and increases the strength of the bit.
- Double flute geometry of the body gives maximum resistance to extreme torsion levels and maximises speed and penetration rates.

Ideal for: Brick work // Concrete /// Block work /// Other masonry Also suitable for: Metals // Wood // Plastic // Ceramic //

// Tiles // Light building materials

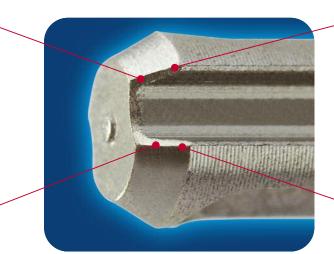


## **CUTTING-EDGE 'FAST-FIT' BIT-CHANGE TECHNOLOGY**

The widened entry profile of the 'Fast-Fit' Eclipse SDS drive-groove rapidly guides the shank into the locked position.

- Reduces down-time
- Minimises chuck wear
- Compatible with all SDS/SDS Plus machines

Enables drill bit to be easily located in SDS Plus chuck



Widened entry profile of SDS drive-groove for 'Fast-Fit'

Significantly faster to load an Eclipse bit compared with a standard SDS Plus

Ease of location reduces wear on machine chuck

## **SDS PLUS HAMMER DRILL BITS**

#### Metric

Part Code	Size Ø x Length	Working Length	Part Code	Size Ø x Length	Working Length	Part Code	Size Ø x Length	Working Length
EC-SDS040011	4.0 x 110mm	50mm	EC-SDS055026	5.5 x 260mm	200mm	EC-SDS220045	22.0 x 450mm	400mm
EC-SDS050011	5.0 x 110mm	50mm	EC-SDS060026	6.0 x 260mm	200mm	EC-SDS240045	24.0 x 450mm	400mm
EC-SDS055011	5.5 x 110mm	50mm	EC-SDS065025	6.5 x 250mm	200mm	EC-SDS250045	25.0 x 450mm	400mm
EC-SDS060011	6.0 x 110mm	50mm	EC-SDS080026	8.0 x 260mm	200mm	EC-SDS260045	26.0 x 450mm	400mm
EC-SDS070011	7.0 x 110mm	50mm	EC-SDS100026	10.0 x 260mm	200mm	EC-SDS280045	28.0 x 450mm	400mm
EC-SDS080011	8.0 x 110mm	50mm	EC-SDS110026	11.0 x 260mm	200mm	EC-SDS300045	30.0 x 450mm	400mm
EC-SDS100011	10.0 x 110mm	50mm	EC-SDS120025	12.0 x 250mm	200mm			
			EC-SDS130025	13.0 x 250mm	200mm	EC-SDS080060	8.0 x 600mm	550mm
EC-SDS040016	4.0 x 160mm	100mm	EC-SDS140025	14.0 x 250mm	200mm	EC-SDS100060	10.0 x 600mm	550mm
EC-SDS050016	5.0 x 160mm	100mm	EC-SDS150025	15.0 x 250mm	200mm	EC-SDS120060	12.0 x 600mm	550mm
EC-SDS055016	5.5 x 160mm	100mm	EC-SDS160025	16.0 x 250mm	200mm	EC-SDS140060	14.0 x 600mm	550mm
EC-SDS060016	6.0 x 160mm	100mm	EC-SDS180025	18.0 x 250mm	200mm	EC-SDS160060	16.0 x 600mm	550mm
EC-SDS065016	6.5 x 160mm	100mm	EC-SDS220025	22.0 x 250mm	200mm	EC-SDS180060	18.0 x 600mm	550mm
EC-SDS070016	7.0 x 160mm	100mm	EC-SDS240025	24.0 x 250mm	200mm	EC-SDS200060	20.0 x 600mm	550mm
EC-SDS080016	8.0 x 160mm	100mm	EC-SDS250025	25.0 x 250mm	200mm	EC-SDS220060	22.0 x 600mm	550mm
EC-SDS090016	9.0 x 160mm	100mm	EC-SDS260025	26.0 x 250mm	200mm	EC-SDS250060	25.0 x 600mm	550mm
EC-SDS100016	10.0 x 160mm	100mm						
EC-SDS110016	11.0 x 160mm	100mm	EC-SDS100031	10.0 x 310mm	250mm	EC-SDS160080	16.0 x 800mm	750mm
EC-SDS120016	12.0 x 160mm	100mm	EC-SDS110031	11.0 x 310mm	250mm			
EC-SDS130015	13.0 x 150mm	100mm	EC-SDS120030	12.0 x 300mm	250mm	EC-SDS100100	10.0 x 1000mm	950mm
EC-SDS140015	14.0 x 150mm	100mm	EC-SDS130030	13.0 x 300mm	250mm	EC-SDS120100	12.0 x 1000mm	950mm
EC-SDS150015	15.0 x 150mm	100mm	EC-SDS140030	14.0 x 300mm	250mm	EC-SDS140100	14.0 x 1000mm	950mm
EC-SDS160015	16.0 x 150mm	100mm	EC-SDS160030	16.0 x 300mm	250mm	EC-SDS180100	18.0 x 1000mm	950mm
			EC-SDS180030	18.0 x 300mm	250mm	EC-SDS200100	20.0 x 1000mm	950mm
EC-SDS050021	5.0 x 210mm	150mm	EC-SDS200030	20.0 x 300mm	250mm	EC-SDS220100	22.0 x 1000mm	950mm
EC-SDS055021	5.5 x 210mm	150mm	EC-SDS100036	10.0 x 360mm	300mm	EC-SDS250100	25.0 x 1000mm	950mm
EC-SDS060021	6.0 x 210mm	150mm						
EC-SDS065021	6.5 x 210mm	150mm	EC-SDS060045	6.0 x 450mm	400mm			
EC-SDS070021	7.0 x 210mm	150mm	EC-SDS080045	8.0 x 450mm	400mm			
EC-SDS080021	8.0 x 210mm	150mm	EC-SDS100045	10.0 x 450mm	400mm			
EC-SDS090021	9.0 x 210mm	150mm	EC-SDS120045	12.0 x 450mm	400mm			
EC-SDS100021	10.0 x 210mm	150mm	EC-SDS130045	13.0 x 450mm	400mm			
EC-SDS120021	12.0 x 210mm	150mm	EC-SDS140045	14.0 x 450mm	400mm			
EC-SDS140020	14.0 x 200mm	150mm	EC-SDS150045	15.0 x 450mm	400mm			
EC-SDS160020	16.0 x 200mm	150mm	EC-SDS160045	16.0 x 450mm	400mm			
EC-SDS180020	18.0 x 200mm	150mm	EC-SDS180045	18.0 x 450mm	400mm			
EC-SDS200020	20.0 x 200mm	150mm	EC-SDS200045	20.0 x 450mm	400mm			

#### Imperial

Part Code	Size Ø x Length	Working Length	Part Code	Size Ø x Length	Working Length	Part Code	Size Ø x Length	Working Length
EC-SDS031604 EC-SDS014004 EC-SDS093294 EC-SDS051604 EC-SDS031606 EC-SDS073206 EC-SDS014006 EC-SDS093206 EC-SDS051606	Ø x Length 3/16 x 4" 1/4 x 4" 9/32 x 4" 5/16 x 4" 3/16 x 6" 7/32 x 6" 1/4 x 6" 9/32 x 6" 5/16 x 6"	Length 2" 2" 2" 4" 4" 4" 4" 4"	EC-SDS031608 EC-SDS073208 EC-SDS014008 EC-SDS051608 EC-SDS038008 EC-SDS058008 EC-SDS034008 EC-SDS034008	Ø x Length 3/16 x 8" 7/32 x 8" 1/4 x 8" 5/16 x 8" 3/8 x 8" 5/8 x 8" 3/4 x 8" 1/2 x 10"	Length 6" 6" 6" 6" 6" 6" 8"	EC-SDS058012 EC-SDS034012 EC-SDS078012 EC-SDS100012 EC-SDS038018 EC-SDS012018 EC-SDS091618 EC-SDS058018	5/8 x 12" 3/4 x 12" 7/8 x 12" 1 x 12" 3/8 x 18" 1/2 x 18" 9/16 x 18" 5/8 x 18"	10" 10" 10" 10" 16" 16" 16" 16"
EC-SDS038006 EC-SDS071606 EC-SDS012006 EC-SDS091606 EC-SDS058006 EC-SDS034006	3/8 × 6" 7/16 × 6" 1/2 × 6" 9/16 × 6" 5/8 × 6" 3/4 × 6"	4" 4" 4" 4" 4"	EC-SDS058010 EC-SDS073212 EC-SDS051612 EC-SDS071612 EC-SDS012012 EC-SDS091612	5/8 x 10" 7/32 x 12" 5/16 x 12" 7/16 x 12" 1/2 x 12" 9/16 x 12"	8" 10" 10" 10" 10"	EC-SDS034018 EC-SDS078018 EC-SDS100018 EC-SDS058024 EC-SDS100024	3/4 x 18" 7/8 x 18" 1 x 18" 5/8 x 24" 1 x 24"	16" 16" 16" 22" 22"

Non-standard sizes are available subject to lead-time, minimum order quantity and pricing agreement.

#### Innovative point-of-sale support

Eclipse SDS drill bits come in a range of attractive, userfriendly packaging, making it easier for your customer to select the tools that they want. Ranging from the compact steel merchandising stand down to the individual packaging units, this innovative packaging has the same professional quality finish as the drill range itself.

